Design GX Control Valve and Actuator System

The Fisher Design GX is a compact, state-of-the-art control valve and actuator system, designed to control a wide range of process liquids, gases, and vapors.

The Design GX is rugged, reliable, and easy to select. It requires no actuator sizing -- the actuator selection is automatic once the valve body construction is selected.

The optimized design results in reduced complexity and parts count. As a result, the cost of maintenance is reduced.

The Design GX meets the requirements of both EN and ANSI standards. It is available with a complete accessory package, including the FIELDVUE® DVC2000 Series integrated digital valve controller.

Figure 1. Design GX Control Valve, Actuator, and DVC2000 Series Digital Valve Controller

Features

- **Easy to size and select**
- **No actuator sizing required--selection is automatic**
- **Engineered for easy maintenance**
- **Maximum part commonality across sizes**
- **Replaceable trim**
- **Low lifetime costs**
- **Robust, low-profile design**
- **Compact field-reversible multi-spring pneumatic actuator**
- **Available with integrated, easy-to-calibrate DVC2000 Series Digital Valve Controller**
- **Valve body sizes DN 15 to DN 100 (0.5 inch through 4-inch)**
- **Pressure Classes PN 10-40, Class 150 and 300**
- **High capacity design**
- **Valve body flow passage optimized for flow stability**
- **Full range of materials, including alloys**
- **Shutoff capabilities: Class IV, V, and VI**
- **Rangeability of 50:1 (equal percentage)**
- **Optional metal bellows seal**

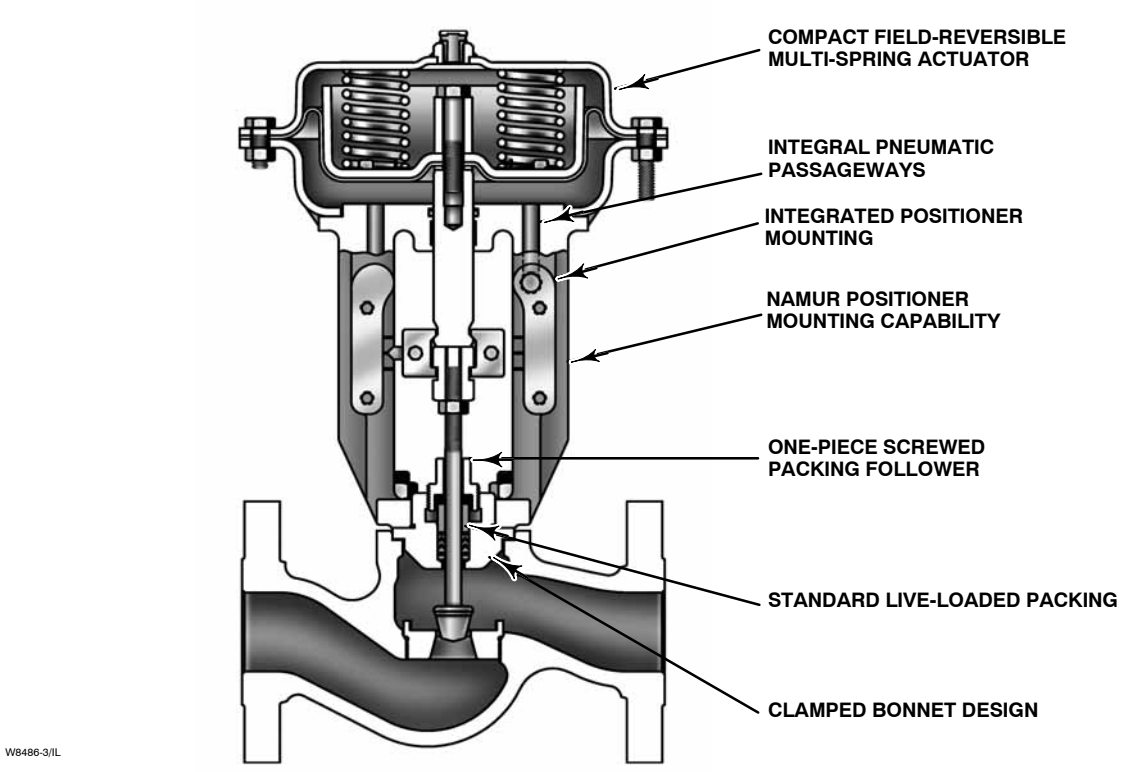


Figure 2. Design GX Control Valve Assembly with Stem-Guided Contoured Plug (Size DN 25/1-Inch)

Contents

Optimized valve and actuator system. Product simplicity and ease of selection form the foundation of the Design GX. Mounted with a digital or analog positioner, the GX provides high performance control across a wide range of process applications.

Compact actuator design. The multi-spring GX actuator is compact and field-reversible. (No extra parts are required to reverse the fail-action). The GX design has been optimized to eliminate complicated actuator sizing procedures - once the valve body and port size are selected, the actuator size is fixed.

Modular design. The design architecture has been optimized to maximize the use of common parts across sizes. The actuator stem and stem connector are used across all GX sizes. Only one set of springs is used in each of the three actuator sizes. The plug/stem assemblies and packing sets are common across several sizes, as well.

Lower lifetime costs. Reduced product complexity, low parts count, and part commonality all contribute to reduced inventory and maintenance costs.

Stable flow control. The flow cavity of the Design GX valve body has been engineered to provide stable flow and reduce process variability.

GX Control Valve and Actuator

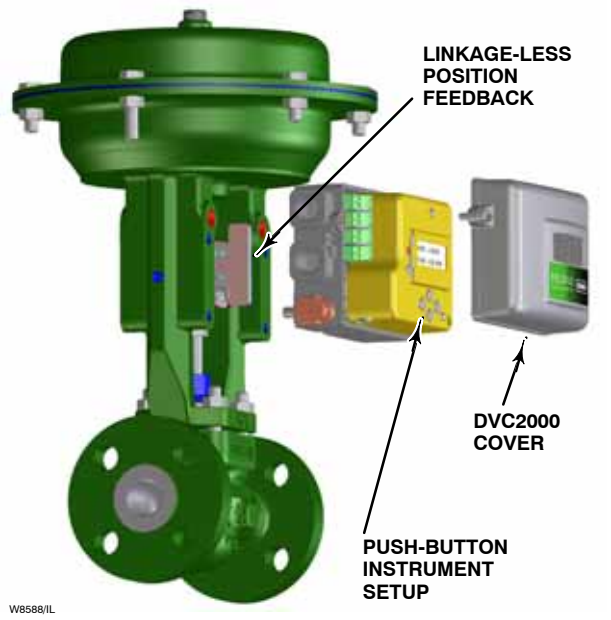


Figure 3. Design GX and DVC2000 Series Digital Valve Controller

Live-loaded packing. The Design GX comes with live-loaded PTFE V-ring packing as standard. The live-loaded design helps to seal your process to conserve valuable process fluid, while reducing emissions to the environment. The long-life and high reliability of the live-loaded system also reduces maintenance costs and process downtime. For applications exceeding 232°C (450°F), live-loaded ULF (Ultra Low Friction) graphite packing and extension bonnets are available.

Easy maintenance. The simple screwed seat-ring and one-piece plug and stem design provide easy maintenance. Design simplicity and parts commonality contribute to reduced spares inventory. The integrated DVC2000 digital valve controller allows easy instrument removal, without a requirement for tubing disconnection or replacement (air-to-open construction).

Longer life. Alloy valve constructions and hardened trim materials are available in the Design GX to increase valve body, bonnet, and trim life.

Digital valve controller. The Design GX is available with the DVC2000 Series digital valve controller. The DVC2000 is easy to use, compact, and designed for easy mounting. It converts a 4-20 mA input signal into a pneumatic output signal, which feeds the control valve actuator. Instrument setup is performed with a push button and liquid crystal display (LCD) interface. This interface is protected from the environment within a sealed enclosure. The interface supports multiple languages, including German, French, Italian, Spanish, Chinese, Japanese, and English.

Intrinsic safety and non-incendive construction is available to CSA, FM, ATEX, and IEC standards. An optional module provides integrated limit switches and a position transmitter.

Integrated mounting. The DVC2000 digital valve controller integrally mounts to the Design GX actuator, eliminating the need for mounting brackets. The DVC2000 transmits a pneumatic signal to the actuator casing via an air passage in the yoke leg, causing the valve to stroke (see figure 4). This eliminates the need for positioner-to-actuator tubing in the air-to-open (spring-to-close) configuration.

The DVC2000 mounting interface is identical on both sides of the actuator yoke. This symmetrical design allows the DVC2000 to be easily moved from one side of the valve to the other without the need to rotate the actuator.

Linkage-less feedback. The DVC2000 digital valve controller offers as standard a non-contacting valve position feedback system. This is a true linkage-less design, which uses no levers and no touching parts between the valve stem and the positioner.

Additional Accessory selection. The Design GX is available with a variety of digital or analog positioners besides the DVC2000 Series, as well as solenoid and limit switches. The actuator is also compatible with the IEC 60534-6-1 (NAMUR) positioner mounting standard.

Note

Fisher does not assume responsibility for the selection, use, or maintenance of any product. Responsibility for proper selection, use, and maintenance of any Fisher product remains solely with the purchaser and end-user.

Principle of Operation

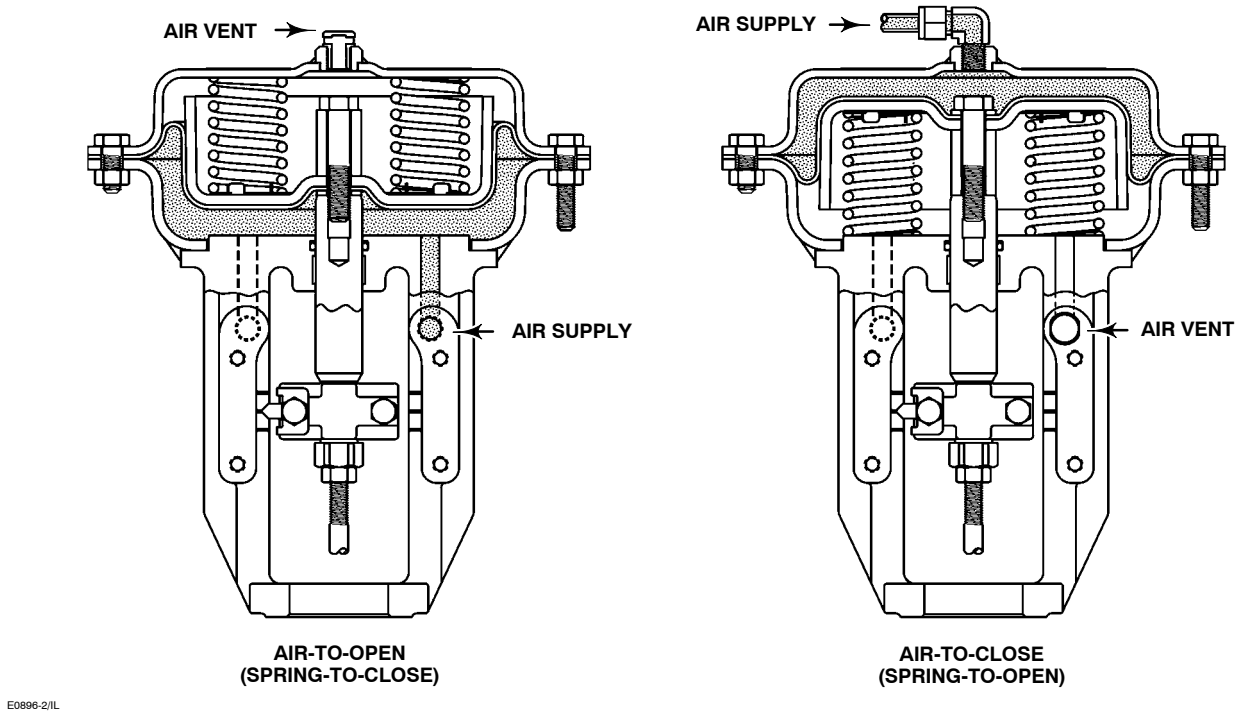


Figure 4. Design GX Principle of Operation -- Actuator Air Supply

Integrated Air Supply. When mounted with the DVC2000 Series digital valve controller, the Design GX uses an integrated actuator air supply system. In the air-to-open construction, air is supplied to the lower actuator casing via a port on the actuator yoke face -- no tubing is required. In the air-to-close configuration, air is supplied to the upper casing via tubing.

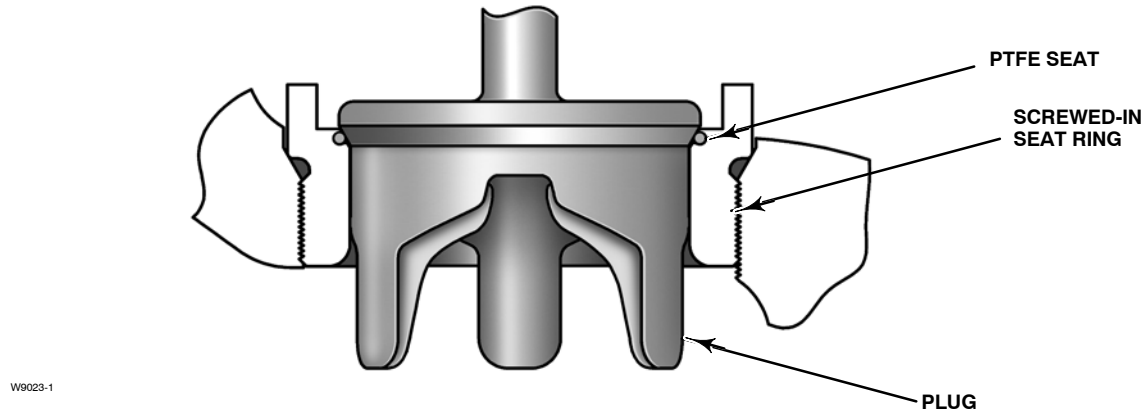


Figure 5. Design GX Control Valve with Typical Soft Seat Trim Construction (Port Sizes of 36mm - 90mm)

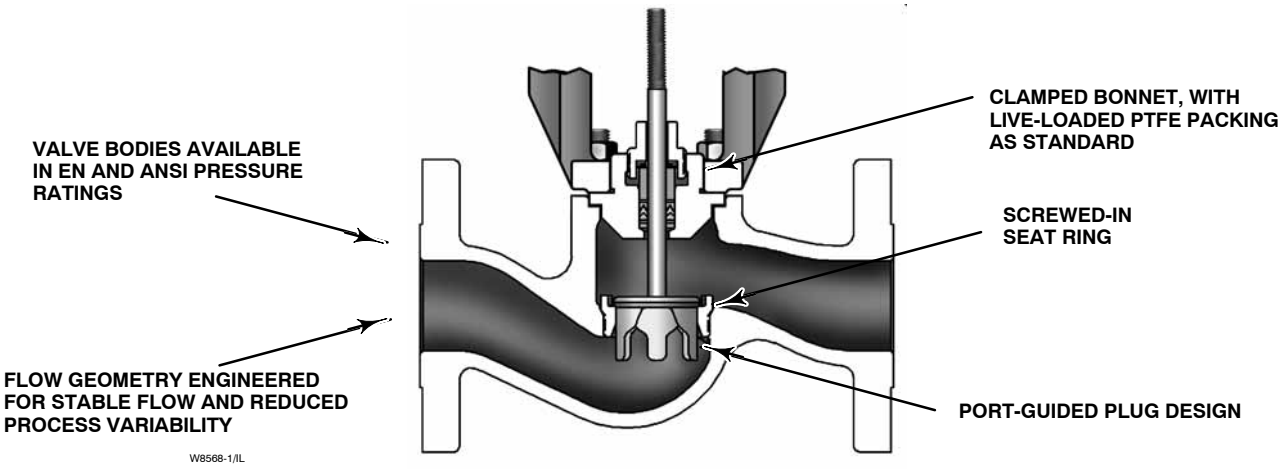


Figure 6. Design GX Control Valve with Port-Guided Plug (Port Sizes of 36mm - 90mm)

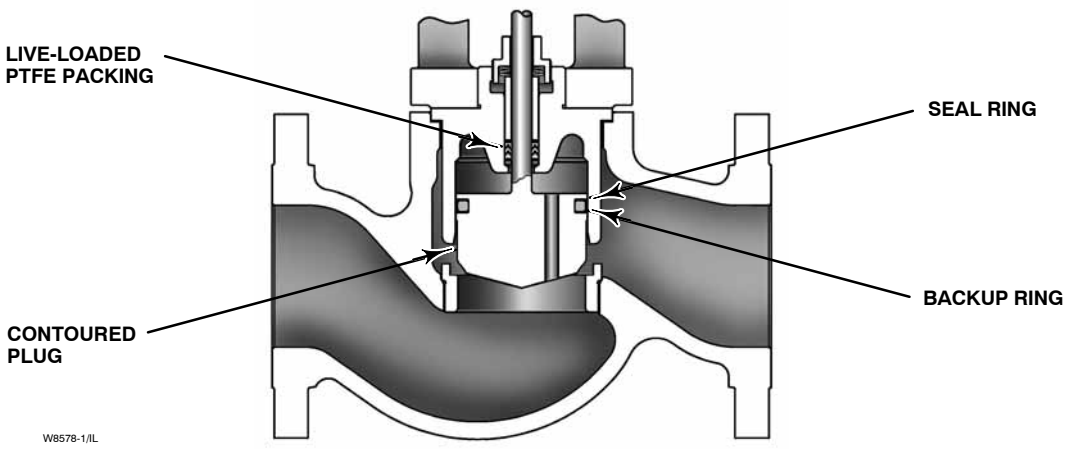


Figure 7. Design GX Control Valve with Balanced Trim (Port Sizes of 70mm and 90mm Only)

The Design GX Control Valve

The Design GX is a single port, flow-up globe style valve that offers stem-guided, port-guided, and balanced trim with a screwed-in seat ring (see table 1 for a description of trim style availability). Each valve size offers an unbalanced plug design, which eliminates dead spaces where fluid polymerization might occur. Sizes DN80 and 100 (3- and 4-inch) also offer balanced trim to reduce actuator thrust requirements.

The Design GX incorporates a clamped bonnet and an easy-to-adjust screwed packing follower (see figure 2). The plug and stem are a rugged, one-piece welded assembly.

The standard construction incorporates metal-to-metal seating, with a PTFE soft seat option for Class VI shutoff (see figure 5). Class V shutoff is available with metal trim. Hardened trim with stellite overlay is available for erosive service, as well.

PTFE V-ring stem packing is standard with the GX. The live-loaded system provides excellent stem sealing and extended service life. Live-loaded graphite ULF packing and extension bonnets are available for high temperature applications.

Both linear and equal percentage flow characteristics are available in full port and restricted trim. Micro-Flow™ is available for applications requiring low flow control capability.

Standard valve body materials are carbon steel and stainless steel, with alloy materials available for highly corrosive applications.

Design GX Control Valve Specifications and Materials of Construction

See tables 1 and 2.

Table 1. Design GX Valve Specifications

Specifications	EN	ANSI
Valve Body Size	DN 15, 20, 25, 40, 50, 80, 100	0.5, 0.75, 1, 1.5, 2, 3, 4-inch
Pressure Rating	PN 10 / 16 / 25 / 40 per EN 1092-1	Class 150 / 300 per ASME B16.34
End Connections	Flanged raised face per EN 1092-1	Flanged raised face per ASME B16.5
Valve Body/Bonnet Materials	1.0619 steel	ASME SA216 WCC steel
	1.4409 stainless steel	ASME SA351 CF3M stainless steel
	Hastelloy C (CW2M)	Hastelloy C (CW2M)
Face-to-Face Dimensions	Consistent with EN 558-1	Consistent with EN 558-2 (same as ISA S75.03)
Shutoff per IEC 60534-4 and ANSI/FCI 70-2	Metal seat - Class IV (standard)	
	Metal seat - Class V (optional)	
	PTFE seat - Class VI (optional)(1)	
Flow Direction	Flow-up only	
Flow Control Characteristics	Equal Percentage and Linear	
Trim Style	**Port Diameters**	**Trim Style Description**
	4.8 mm	Micro-Flow trim (unbalanced)
	9.5, 14, 22 mm	Stem-Guided with Contoured Plug (unbalanced)
	36, 46 mm	Port-Guided Plug (unbalanced)
	70, 90 mm	Balanced Trim with Contoured plug (standard) or Unbalanced Port-Guided Plug (optional)

1. For 4.8 to 14 mm ports, Class VI shutoff is achieved without PTFE seat.

Table 2. Materials (Other Valve Components)

Component	Material	
Packing Follower	Nitronic 60 screwed follower	
Body/Bonnet Bolting and Nuts	SA193-B7 studs / SA194-2H nuts with NCF2 coating for carbon steel and stainless steel constructions	
	Nitronic 50 (XM19) for alloy (standard) and stainless steel assemblies (optional)	
Packing	Live-loaded PTFE V-ring (standard) with Inconel 718 Belleville springs	
	Live-loaded Graphite ULF (optional) with Inconel 718 Belleville springs	
Bonnet Gasket	Graphite laminate (Graphoil)	
	PTFE encapsulated Hastelloy C (optional) Applicable from –46 to 232°C (–50 to 450°F) (May be preferable when the standard graphoil gasket material is not compatible with the process fluid)	
NACE MR0103 Construction	Stainless steel, or heat-treated carbon steel valve bodies and bonnets	
	Nitronic 50 body/bonnet bolting	
	Standard live-loaded PTFE packing	
	316L/CoCr-A plug, Nitronic 50 stem, and 316L/CoCr-A seat ring	
Balanced Trim (Sizes DN 80 and 100 / 3- and 4-Inch)	Carbon-Filled PTFE Seal Ring	
	Back-up Rings	Nitrile (Standard) –46 to 82°C (–50 to 180°F)
		Ethylene Propylene [EPDM] (Optional): –46 to 232°C (–50 to 450°F) in steam and hot water; –46 to 121°C (–50 to 250°F) in air (EPDM is not recommended for use in hydrocarbons)
		Viton [Fluoroelastomer] (Optional): –18 to 204°C (0 to 400°F) (Applicable in a wide variety of solvents, chemicals, and hydrocarbons. Avoid use with steam, ammonia, or hot water over 82°C [180°F])

Table 3. Trim Materials for Port Diameters of 4.8 mm (Micro-Flow trim) (Unbalanced Trim)

Valve Body Construction	Trim Type	Stem	Plug	Seat
Carbon steel (1.0619 / WCC)	Metal to metal	316L strain hardened	Ultimet® (R31233)	SA351 CF3M
	Hard–faced	316L strain hardened	Ultimet (R31233)	SA351 CF3M / CoCr–A seat
	Metal to metal	Hastelloy C (N06022)	Ultimet (R31233)	Hastelloy C (CW2M)
Stainless steel (1.4409 / CF3M)	Metal to metal	316L strain hardened	Ultimet (R31233)	SA351 CF3M
	Hard–faced	316L strain hardened	Ultimet (R31233)	SA351 CF3M / CoCr–A seat
	Metal to metal	Hastelloy C (N06022)	Ultimet (R31233)	Hastelloy C (CW2M)
Hastelloy C (CW2M)	Metal to metal	Hastelloy C (N06022)	Ultimet (R31233)	Hastelloy C (CW2M)

Table 4. Trim Materials for Port Diameters of 9.5 and 14 mm (Unbalanced Trim)

Valve Body Construction	Trim Type	Stem	Plug	Seat
Carbon steel (1.0619 / WCC)	Metal to metal	316L strain hardened	316 L (S31603)	SA351 CF3M
	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022)	Hastelloy C (CW2M)
Stainless steel (1.4409 / CF3M)	Metal to metal	316L strain hardened	316 L (S31603)	SA351 CF3M
	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022)	Hastelloy C (CW2M)
Carbon steel to NACE MR0103 (1.0619 / WCC)	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
Stainless steel to NACE MR0103 (1.4409 / CF3M)	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
Hastelloy C (CW2M)	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022)	Hastelloy C (CW2M)

Table 5. Trim Materials for Port Diameters of 22, 36, 46, 70, and 90 mm (Unbalanced Trim)

Valve Body Construction	Trim Type	Stem	Plug	Seat
Carbon steel (1.0619 / WCC)	Metal to metal	316L strain hardened	316 L (S31603)	SA351 CF3M
	Soft seat	316L strain hardened	316 L (S31603)	SA351 CF3M / PTFE seat
	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022) / Ultimet seat(2)	Hastelloy C (CW2M) / Ultimet bore(2)
	Soft seat	Hastelloy C (N06022)	Hastelloy C (N06022) / Ultimet seat(2)	Hastelloy C (CW2M) / PTFE seat / Ultimet bore(2)
Stainless steel (1.4409 / CF3M)	Metal to metal	316L strain hardened	316 L (S31603)	SA351 CF3M
	Soft seat	316L strain hardened	316 L (S31603)	SA351 CF3M / PTFE seat
	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022) / Ultimet seat(2)	Hastelloy C (CW2M) / Ultimet bore(2)
	Soft seat	Hastelloy C (N06022)	Hastelloy C (N06022) / Ultimet seat(2)	Hastelloy C (CW2M) / PTFE seat / Ultimet bore(2)
Carbon steel to NACE MR0103 (1.0619 / WCC)	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
Stainless steel to NACE MR0103 (1.4409 / CF3M)	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
Hastelloy C (CW2M)(1)	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022) / Ultimet seat(2)	Hastelloy C (CW2M) / Ultimet bore(2)
	Soft seat	Hastelloy C (N06022)	Hastelloy C (N06022) / Ultimet seat(2)	Hastelloy C (CW2M) / PTFE seat / Ultimet bore(2)

1. Hastelloy C trim is not available in the 70 and 90 mm port sizes with unbalanced trim (see 70 and 90 mm balanced trim).
2. Ultimet material not used on the 22mm seat ring or plug.

Table 6. Trim Materials for Port Diameters of 70 and 90 mm (Balanced Trim)

Valve Body Construction	Trim Type	Stem	Plug	Seat
Carbon steel (1.0619 / WCC)(1)	Metal to metal	316L strain hardened	316 L (S31603)	SA351 CF3M
	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022)	Hastelloy C (CW2M)
Stainless steel (1.4409 / CF3M)	Metal to metal	316L strain hardened	316 L (S31603)	SA351 CF3M
	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022)	Hastelloy C (CW2M)
Carbon steel to NACE MR0103 (1.0619 / WCC)	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
Stainless steel to NACE MR0103 (1.4409 / CF3M)	Hard–faced	Nitronic 50	316L / CoCr–A seat	SA351 CF3M / CoCr–A seat
Hastelloy C (CW2M)	Metal to metal	Hastelloy C (N06022)	Hastelloy C (N06022) / Ultimet guide	Hastelloy C (CW2M)

1. The bonnet used in the carbon steel balanced trim construction is made of 1.4409/CF3M stainless steel.

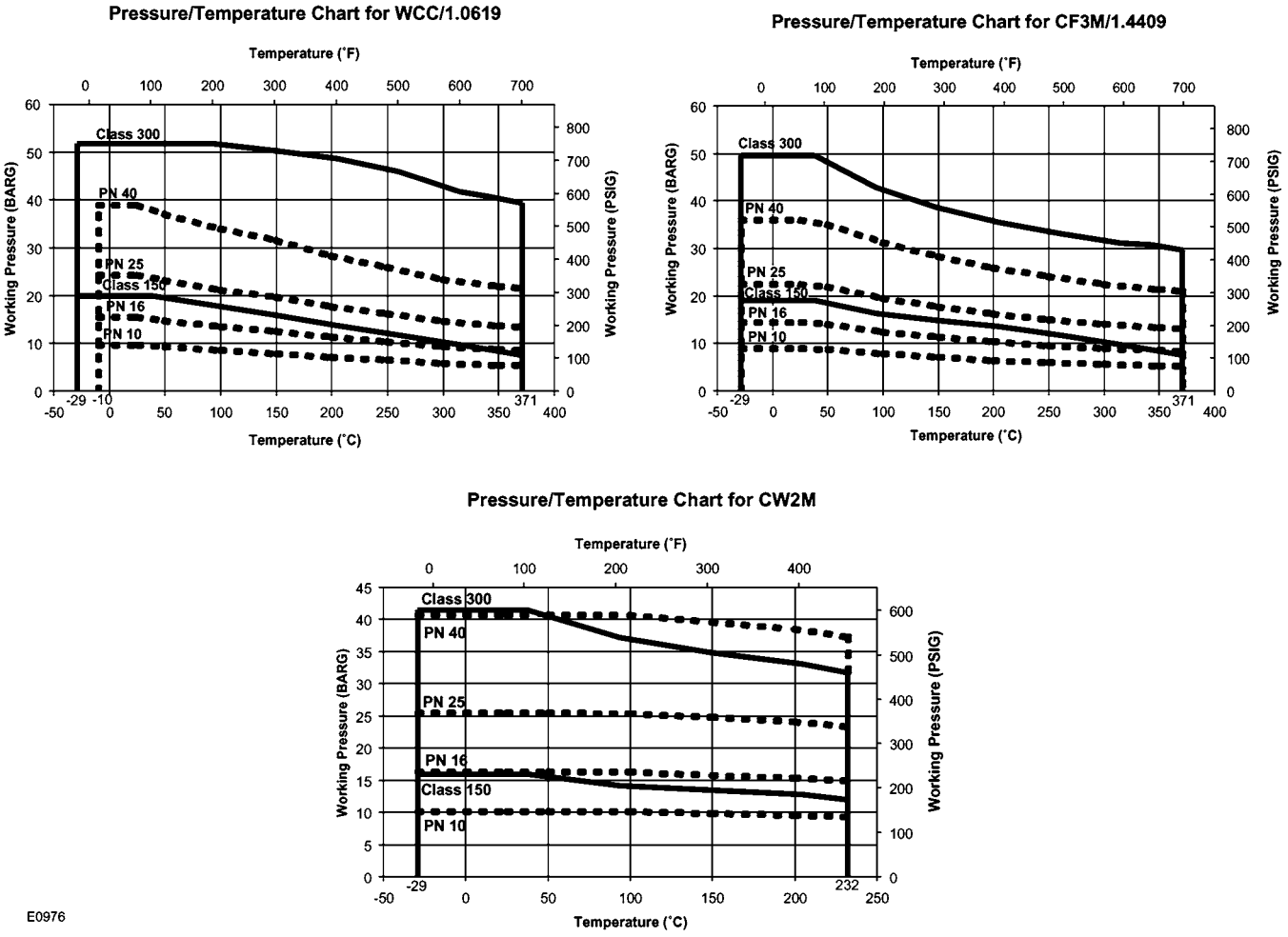


Figure 8. Material Pressure/Temperature Curves

Table 7. Allowable Temperature Ranges for Valve Body, Bonnet and Trim[1, 2]

VALVE BODY / BONNET MATERIAL	BONNET STYLE	PACKING	GASKET	TRIM STYLE	TEMPERATURE			
					°C		°F	
					Min	Max	Min	Max
1.0619/SA216 WCC Steel	Standard	PTFE or Graphite ULF	Graphoil or PTFE / Hastelloy C	Metal to metal; hard-faced; soft seat	–29	232	–20	450
	Extension	Graphite ULF	Graphoil	Metal to metal; hard-faced	–29	371	–20	700
	Bellows	PTFE	Graphoil or PTFE / Hastelloy C	Metal to metal; hard-faced; soft seat	–29	232	–20	450
		PTFE	Graphoil	Metal to metal; hard-faced	–29	371	–20	700
1.4409/SA351 CF3M SST	Standard	PTFE or Graphite ULF	Graphoil or PTFE / Hastelloy C	Metal to metal; hard-faced; soft seat	–29	232	–20	450
	Extension	Graphite ULF	Graphoil	Metal to metal; hard-faced	–29	371	–20	700
	Bellows	PTFE	Graphoil or PTFE / Hastelloy C	Metal to metal; hard-faced; soft seat	–29	232	–20	450
		PTFE	Graphoil	Metal to metal; hard-faced	–29	371	–20	700
Hastelloy C (CW2M)	Standard	PTFE	PTFE / Hastelloy C	Metal to metal; soft seat	–29	232	–20	450
	Bellows	PTFE	PTFE / Hastelloy C	Metal to metal; soft seat	–29	232	–20	450

1. Applies to all bolting combinations.
2. Back-up ring materials used in Sizes DN 80 and 100 (3- and 4-inch) with balanced trim may be limited by temperature and application. See table 2.

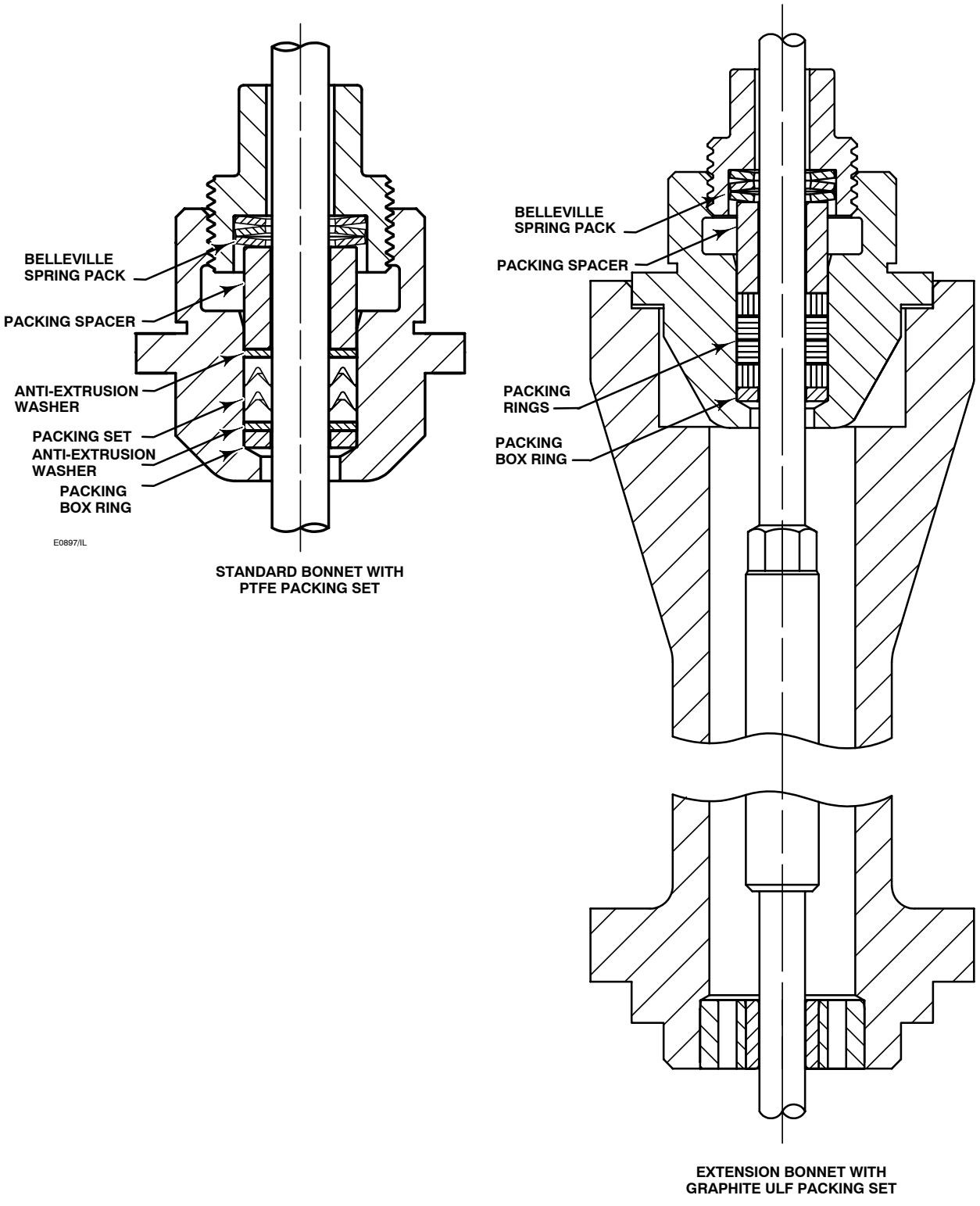


Figure 9. Design GX Packing

The Design GX Diaphragm Actuator

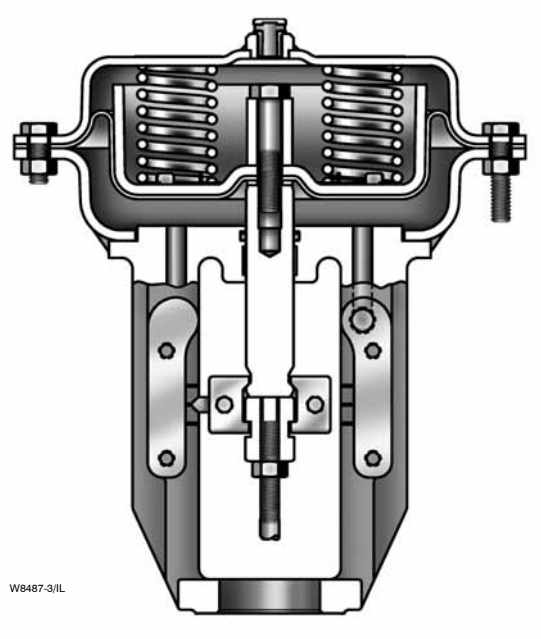


Figure 10. Design GX Actuator

The Design GX uses a multi-spring, pneumatic diaphragm actuator (see figure 10). It is capable of air supply pressures to 6.0 barg (87 psig), allowing valve shutoff at high pressure drops.

The Design GX product selection system automatically matches the actuator to the valve, eliminating the need for complex actuator sizing procedures.

The multiple spring design provides the preload, eliminating the need for bench set adjustment. The actuator is available in spring-to-open and spring-to-close configurations (air-to-close and air-to-open) and is field-reversible.

The GX actuator can be used for throttling or on-off service, with or without a positioner.

The Design GX is available with the integrated DVC2000 Series digital valve controller. Other digital and analog positioners are available, as well as optional solenoids and limit switches.

Table 8. Actuator Specifications

Description	Pneumatic spring-return diaphragm actuator
Operating Principle	Air-to-close (spring-to-open) Air-to-open (spring-to-close)
Operating Pressure Ranges	3.0 to 6.0 barg (43 to 87 psig)(1)
Ambient Temperature	–29 to 82°C (–20 to 180°F)
Pressure Connection (Air-to-Close Construction)	G 1/4 female casing connection
Finish	Powder coat polyester

1. May vary depending on construction (see bulletin 51.1:GX(S1))

Table 9. Materials of Construction

Part	Material
Upper and Lower Casings	AISI G10100 stamped carbon steel
Springs	Steel
Diaphragm	Nitrile and nylon
Diaphragm Plate	AISI G10100 stamped carbon steel
Yoke	SA216 WCC carbon steel
Casing Fasteners	A2-70 stainless steel bolts and nuts
Actuator Rod	Stainless steel
Stem Connector	CF3M
Stem Connector Fasteners	SA193-B7 bolts with NCF2 coating
Stem Bushing	High-density polyethylene (HDPE)
Stem Seal	Nitrile

Actuator Selection

With the Design GX, actuator selection has never been easier. Once the valve size and port diameter have been determined, the actuator is automatically selected. No spring selection or bench set calculations are required.

The following tables provide the maximum allowable pressure drops for the Design GX (see tables 10 and 11). The majority of GX constructions (both air-to-open and air-to-close) are rated to a full pressure class shutoff capability of 51.7 bar (750 psi) for a 4 to 6 bar (58 to 87 psig) actuator air supply. (For Hastelloy C trim or actuator air supply pressures of less than 4 bar (58 psig), refer to Fisher bulletin 51.1:GX (S1) for additional information.)

Table 10. Actuator Pressure Drop Capability For 316L Trim (with 316L or Nitronic 50 stem) in Standard, Extension, and Bellows Bonnet Constructions with 4-6 bar (58-87 psi) Actuator Air Supply(1, 2, 3)

VALVE SIZE	PORT SIZE (mm)	TRIM STYLE	SHUTOFF CAPABILITY
DN15 to DN100 (0.5 to 4 Inch)	4.8 to 46	Unbalanced	Full Pressure Class ΔP(4)
DN80 to DN100 (3 to 4 Inch)	70 to 90	Balanced	Full Pressure Class ΔP(4)
DN80 to DN100 (3 to 4 Inch)	70 to 90	Unbalanced	See table 11

1. For both air-to-open and air-to-close constructions. Some air-to-close actuator air supply restrictions exist. See Fisher bulletin 51.1:GX (S1) for additional information.
2. For Hastelloy C trim or supply pressures less than 4 bar (58 psi), see Fisher bulletin 51.1:GX (S1) for additional information.
3. Applies to both PTFE and Graphite ULF packing.
4. Actuator is capable to 51.7 bar (750 psi) pressure drop. Some air-to-close actuator air supply restrictions exist. See Fisher bulletin 51.1:GX (S1) for additional information.

Table 11. Size 1200 Actuator Pressure Drop Capability For Unbalanced 316L Trim (with 316L or Nitronic 50 stem) in Standard and Extension Bonnet Constructions at 4-6 bar (58-87 psi) Supply(1)

Valve Size	Bonnet Style	Port Size	Packing	MAXIMUM ALLOWABLE PRESSURE DROP				
				Air-to-Open	Air-to-Close			
				3-6 bar (44-87 psi)	4 bar (58 psi)	5 bar (73 psi)	6 bar (87 psi)	Maximum Pressure Drop @ Maximum Actuator Supply Pressure
		mm		Bar (psi)	Bar (psi)	Bar (psi)	Bar (psi)	
DN80 / 3 Inch	Standard	70	Graphite ULF	32.6 (472)	51.7 (750)		- - -	51.7 bar @ 5.6 bar supply max (750 psi @ 81 psi supply max)
			PTFE	33.1 (480)	51.7 (750)		- - -	
DN100 / 4 Inch	Standard	70	Graphite ULF	32.6 (472)	51.7 (750)		- - -	51.7 bar @ 5.6 bar supply max (750 psi @ 81 psi supply max)
			PTFE	33.1 (480)	51.7 (750)		- - -	
		90	Graphite ULF	19.7 (286)	28.5 (414)	51.7 (750)	- - -	51.7 bar @ 5.6 bar supply max (750 psi @ 81 psi supply max)
			PTFE	20.0 (290)	28.8 (418)	51.7 (750)	- - -	
DN80 / 3 Inch	Extension	70	Graphite ULF	32.6 (472)	51.7 (750)	- - -	- - -	51.7 bar @ 4.2 bar supply max (750 psi @ 61 psi supply max)
			PTFE	33.1 (480)	51.7 (750)	- - -	- - -	
DN100 / 4 Inch	Extension	70	Graphite ULF	32.6 (472)	51.7 (750)	- - -	- - -	51.7 bar @ 4.2 bar supply max (750 psi @ 61 psi supply max)
			PTFE	33.1 (480)	51.7 (750)	- - -	- - -	
		90	Graphite ULF	19.7 (286)	28.5 (414)	- - -	- - -	32.1 bar @ 4.2 bar supply max (466 psi @ 61 psi supply max)
			PTFE	20.0 (290)	28.8 (418)	- - -	- - -	32.5 bar @ 4.2 bar supply max (471 psi @ 61 psi supply max)

1. For Hastelloy C trim or supply pressures less than 4 bar (58 psi), see Fisher bulletin 51.1:GX (S1) additional information.

Bellows Extension Bonnet

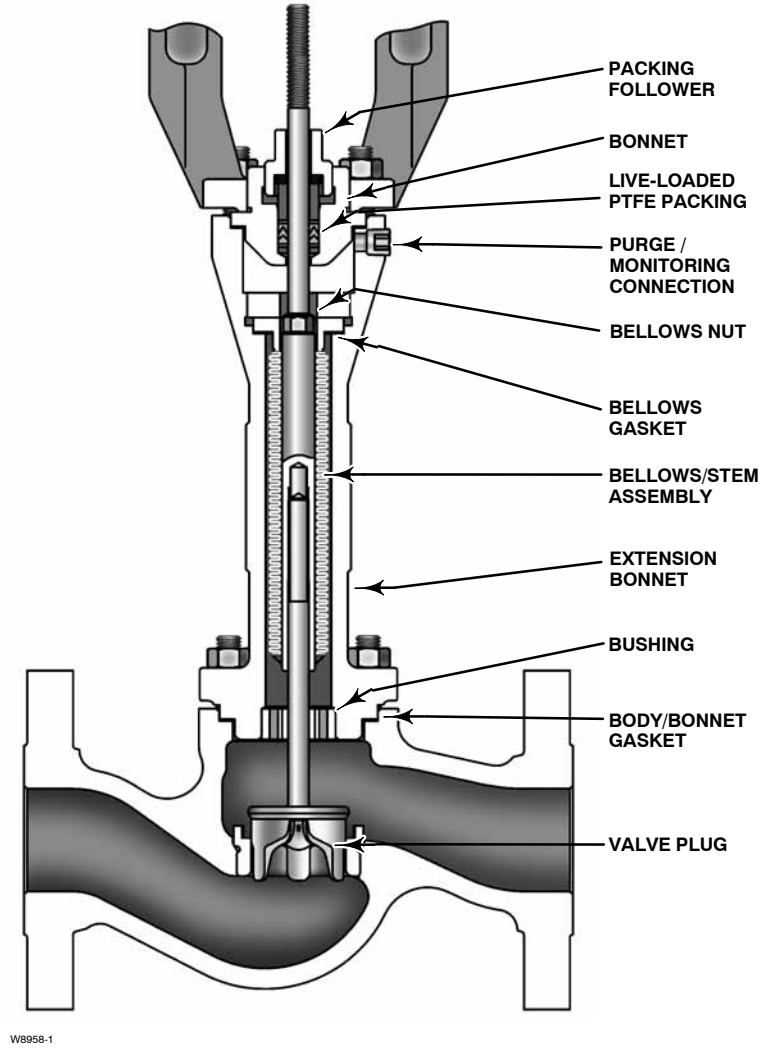
The Design GX bellows extension bonnet provides reliable and tight stem sealing for those applications where emissions escaping to the environment cannot be tolerated (see figure 11). The GX bellows is available in SST (1.4571 / 316Ti) or Hastelloy C276 and covers a full range of valve sizes (see tables 12 and 13).

The GX bellows system has been designed for 100,000 full-travel cycles at maximum allowable pressure and ambient temperature (20°C [68°F]).

The mechanically-formed metal bellows provides high operating reliability and extended cycle life (see tables 14, 15, and 16 for details).

The GX bellows design incorporates a rugged double- or triple-wall construction for added security. Each bellows has been tested with helium before it leaves the factory.

The GX bellows bonnet comes standard with a live-loaded, PTFE packing system as a security backup. A connection is provided above the bellows to allow purging or monitoring the integrity of the replaceable bellows.



Bellows Selection Process

Follow this process to assist in selecting the appropriate bellows for the application.

Step 1

Size and select the Design GX control valve that is appropriate for the application. This will identify the:

- **Valve body size**
- **Actuator size**
- **Orifice size**
- **Trim style (balanced or unbalanced)**
- **Valve body material**

Step 2

Confirm bellows availability from table 12.

Step 3

Using table 13. select the bellows material combination that is appropriate for the application. Using the temperature limits shown in table 7, confirm the selected construction is appropriate for the application temperatures.

Step 4

Using table 10 or bulletin 51.1:GX(S1), verify the application pressure drop does not exceed the actuator capability.

Step 5

Using figure 12, check to ensure the maximum process pressure and temperature do not exceed the pressure-temperature rating of the selected bellows.

Figure 11. Design GX Bellows Bonnet and Selection Process

Table 12. GX Constructions with Bellows Availability

VALVE BODY SIZES	PORT SIZE (mm)	ACTUATOR SIZES	PLUG TRAVEL	TRIM STYLE
DN15-50 (0.5 to 2-Inch)	4.8 to 46	225 and 750	20 mm	Unbalanced
DN80 (3-Inch)	36 to 46	750	20 mm	Unbalanced
	70	750	20 mm	Balanced
DN100 (4-Inch)	46	750	20 mm	Unbalanced
	90	750	20 mm	Balanced

Table 13. Bellows Extension Materials of Construction

Valve Body / Extension Bonnet	Bellows	Bellow Stem Extension	Trim Materials		Bolting	Packing	Gaskets	Lower Bushing	Monitoring Connection Plug
			Plug	Stem Material					
Carbon Steel (1.0619/WCC)	SST (1.4571/316Ti)	316L	316L	316L	SA193-B7 with NCF2 coating	Live-loaded PTFE	Graphite laminate	316L with Ultimet (R31233) insert	316L
	Hastelloy C276	316L	316L	316L	SA193-B7 with NCF2 coating	Live-loaded PTFE	Graphite laminate	316L with Ultimet (R31233) insert	316L
	Hastelloy C276	Hastelloy C22	Hastelloy C	Hastelloy C	Nitronic 50 (XM-19)	Live-loaded PTFE	PTFE encapsulated Hastelloy C	Hastelloy C with Ultimet (R31233) insert	Hastelloy C276
Stainless Steel (1.4409/CF3M)	SST (1.4571/316Ti)	316L	316L	316L	Nitronic 50 (XM-19)	Live-loaded PTFE	Graphite laminate	316L with Ultimet (R31233) insert	316L
	Hastelloy C276	316L	316L	316L	Nitronic 50 (XM-19)	Live-loaded PTFE	Graphite laminate	316L with Ultimet (R31233) insert	316L
	Hastelloy C276	Hastelloy C22	Hastelloy C	Hastelloy C	Nitronic 50 (XM-19)	Live-loaded PTFE	PTFE encapsulated Hastelloy C	Hastelloy C with Ultimet (R31233) insert	Hastelloy C276
Hastelloy C (CW2M)	Hastelloy C276	Hastelloy C22	Hastelloy C	Hastelloy C	Nitronic 50 (XM-19)	Live-loaded PTFE	PTFE encapsulated Hastelloy C	Hastelloy C with Ultimet (R31233) insert	Hastelloy C276

For bellows height dimensions, see table 18.

Cycle Life

Bellows service life is affected by several factors, including process pressure, temperature, and plug travel. Tables 14, 15, 16, and 17 provide estimates of cycle life for several cases.

Table 14. Estimated Bellows Cycle Life at 10.3 bar (150 psig) and 20 °C (68 °F)

VALVE SIZE	STEM SIZE	BELLOWS MATERIAL	PLYS	BELLOWS PRESSURE	PROCESS TEMPERATURE		ESTIMATED CYCLE LIFE (50% Stroke [25-75% travel])
					°C	°F	
DN15-50 (0.5 to 2-Inch)	10mm	1.4571 (316Ti)	2	10.3 bar (150 psig)	20	68	1,040,000
		Hastelloy C276	3	10.3 bar (150 psig)	20	68	910,000
DN80-100 (3 to 4-Inch)	14mm	1.4571 (316Ti)	2	10.3 bar (150 psig)	20	68	1,020,000
		Hastelloy C276	2	10.3 bar (150 psig)	20	68	980,000

Table 15. Estimated Bellows Cycle Life at Bellows Maximum Allowable Pressure and 20 °C (68 °F)

VALVE SIZE	STEM SIZE	BELLOWS MATERIAL	PLYS	MAXIMUM ALLOWABLE BELLOWS PRESSURE(1)	PROCESS TEMPERATURE		ESTIMATED CYCLE LIFE (50% Stroke [25-75% travel])
					°C	°F	
DN15-50 (0.5 to 2-Inch)	10mm	1.4571 (316Ti)	2	40 bar (580 psig)	20	68	830,000
		Hastelloy C276	3	51.7 bar (750 psig)	20	68	800,000
DN80-100 (3 to 4-Inch)	14mm	1.4571 (316Ti)	2	45 bar (650 psig)	20	68	800,000
		Hastelloy C276	2	51.7 bar (750 psig)	20	68	810,000

1. Valve maximum allowable pressure drop may be limited by size and material. See GX bulletin 51.1:GX(S1) for additional information.

Table 16. Estimated Bellows Cycle Life at Bellows Maximum Allowable Pressure and 232 °C (450 °F)

VALVE SIZE	STEM SIZE	BELLOWS MATERIAL	PLYS	MAXIMUM ALLOWABLE BELLOWS PRESSURE(1)	PROCESS TEMPERATURE		ESTIMATED CYCLE LIFE (50% Stroke [25-75% travel])
					°C	°F	
DN15-50 (0.5 to 2-Inch)	10mm	1.4571 (316Ti)	2	29.8 bar (430 psig)	232	450	410,000
		Hastelloy C276	3	47.2 bar (685 psig)	232	450	560,000
DN80-100 (3 to 4-Inch)	14mm	1.4571 (316Ti)	2	33.5 bar (485 psig)	232	450	390,000
		Hastelloy C276	2	47.2 bar (685 psig)	232	450	550,000

1. Valve maximum allowable pressure drop may be limited by size and material. See GX bulletin 51.1:GX(S1) for additional information.

Table 17. Estimated Bellows Cycle Life at Bellows Maximum Allowable Pressure and 371 °C (700 °F)

VALVE SIZE	STEM SIZE	BELLOWS MATERIAL	PLYS	MAXIMUM ALLOWABLE BELLOWS PRESSURE	PROCESS TEMPERATURE		ESTIMATED CYCLE LIFE (50% Stroke [25-75% travel])
					°C	°F	
DN15-50 (0.5 to 2-Inch)	10mm	1.4571 (316Ti)	2	26.1 bar (380 psig)	371	700	250,000
		Hastelloy C276	3	39.3 bar (570 psig)	371	700	430,000
DN80-100 (3 to 4-Inch)	14mm	1.4571 (316Ti)	2	29.3 bar (425 psig)	371	700	240,000
		Hastelloy C276	2	39.3 bar (570 psig)	371	700	430,000

Bellows Pressure - Temperature Ratings

See figure 12.

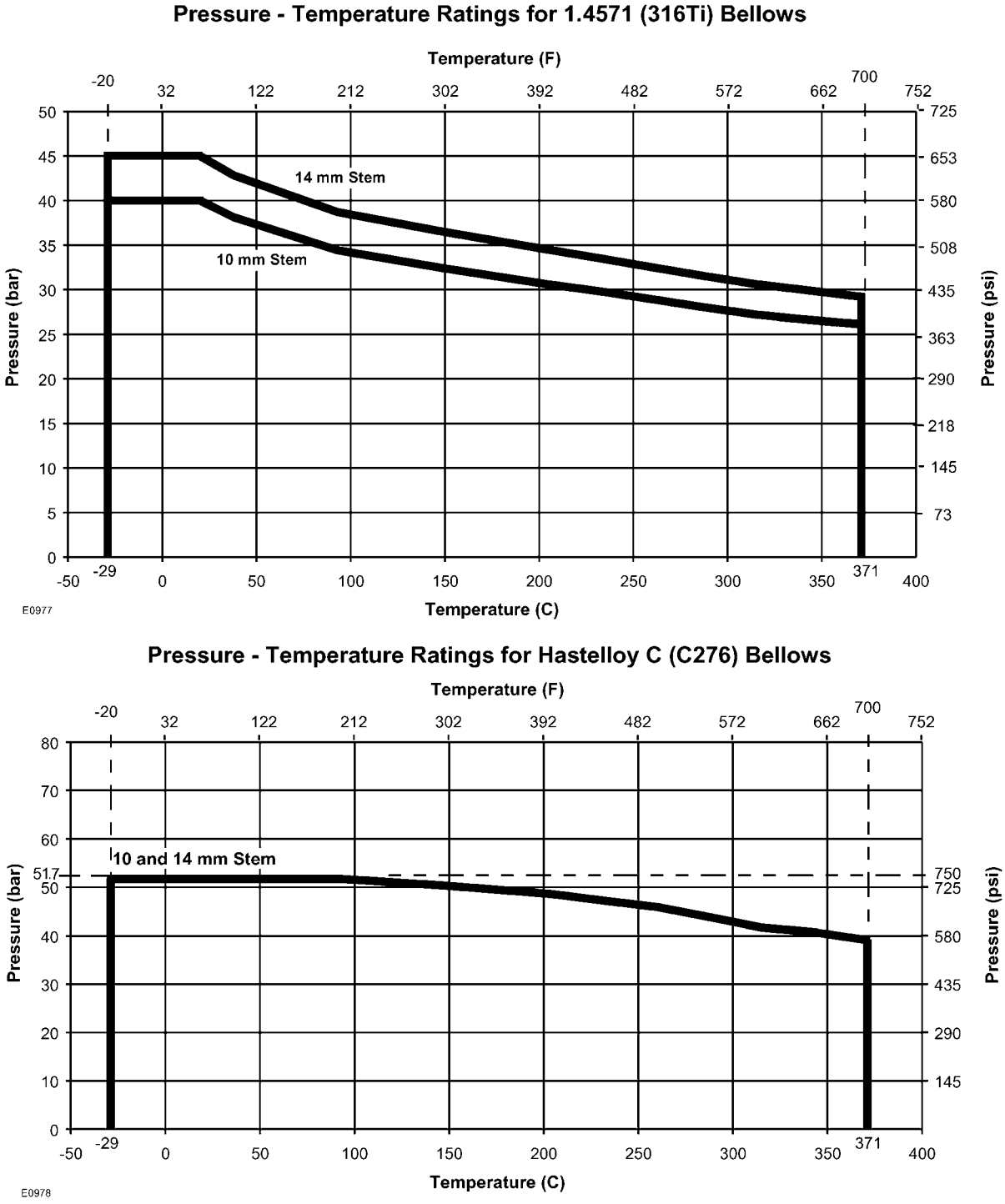


Figure 12. Bellows Pressure - Temperature Ratings

Valve-Actuator Dimensions and Weights

See figure 13 and table 18.

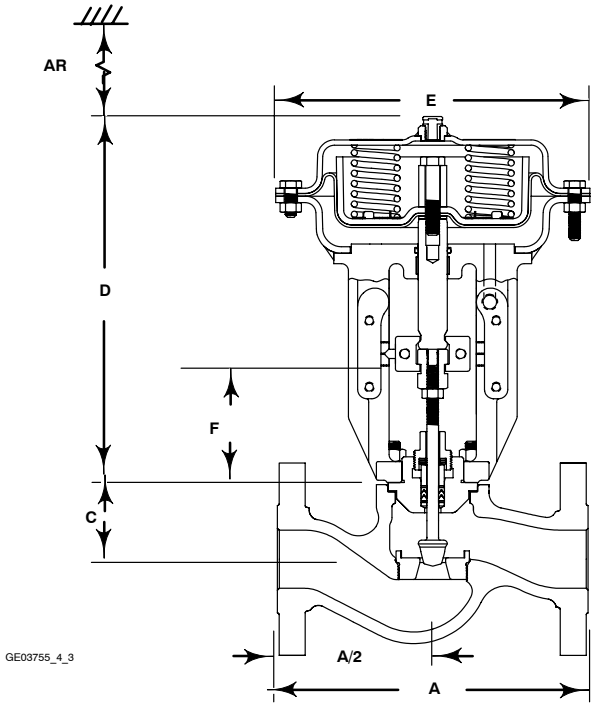


Figure 13. Design GX Dimensions (also see table 18)

Table 18. Design GX Dimensions and Weights

VALVE SIZE	PORT DIA	ACTUATOR SIZE	A			C		D		E Casing Dia	F (AR) Removal Height(3)	TOTAL WEIGHT	
			PN10 - PN40	ANSI Class 150	ANSI Class 300	Std Bonnet	Extension or Bellows Bonnet	Actuator Height (Standard Bonnet)	Actuator Height (Extension or Bellows Bonnet)			With Standard Bonnet	With Extension or Bellows Bonnet
	mm		mm	mm	mm	mm	mm	mm	mm	mm	mm	kg	kg
DN 15/ 0.5 Inch	4.8	225	130	184	190	66	304	313	313	270	115	21	25
	9.5	225	130	184	190	66	304	313	313	270	115	21	25
DN 20/ 0.75 Inch	4.8	225	150	184	194	66	304	313	313	270	115	22	26
	9.5	225	150	184	194	66	304	313	313	270	115	22	26
	14	225	150	184	194	66	304	313	313	270	115	22	26
DN 25/ 1-Inch	4.8	225	160	184	197	58	296	313	313	270	115	22	26
	9.5	225	160	184	197	58	296	313	313	270	115	22	26
	14	225	160	184	197	58	296	313	313	270	115	22	26
	22	225	160	184	197	58	296	313	313	270	115	22	26
DN 40/ 1.5 Inch	14	225	200	222	235	62	300	313	313	270	115	25	29
	22	225	200	222	235	62	300	313	313	270	115	25	29
	36	750	200	222	235	62	300	342	342	430	115	52	56
DN 50/ 2-Inch	22	225	230	254	267	68	306	313	313	270	115	29	33
	36	750	230	254	267	68	306	342	342	430	115	56	60
	46	750	230	254	267	68	306	342	342	430	115	56	60
DN 80/ 3-Inch	36	750	310	298	318	105	373	375	375	430	125	79	88
	46	750	310	298	318	105	373	375	375	430	125	79	88
	70(1)	750	310	298	318	105	373(4)	375	375	430	125	81	NA(4)
	70	1200	310	298	318	105	373	458	458	566	125	131	140
DN 100/ 4-Inch	46	750	350	352	368	121	393	379	375	430	130	98	109
	70	1200	350	352	368	121	393	462	458	566	130	150	161
	90(2)	750	350	352	368	121	393(4)	379	375	430	130	105	NA(4)
	90(1)	750	350	352	368	121	393(4)	379	375	430	130	105	NA(4)
	90	1200	350	352	368	121	393	462	458	566	130	150	161

1. Balanced trim design.
2. Balanced trim with reduced-capacity plug.
3. Clearance required for removing actuator from installed valve body.
4. Bellows bonnets are available for these constructions. However, extension bonnets are not available with balanced trim due to temperature limitations of the trim seals.

Table 19. Positioner Selection Guidelines

Type	Digital I/P(1)	I/P(2)	P/P(3)	Intrinsic Safety(4)	Flameproof / Explosionproof(4)	Non- Incendive(4)
DVC2000	X			X		X
DVC6030	X			X	X	X
3582i		X		X	X	X
3661		X		X		X
3660			X			

1. Digital I/P - microprocessor based electro-pneumatic with HART communication.
2. I/P - electro-pneumatic
3. P/P - pneumatic
4. Refer to Fisher bulletins 9.2:001 and 9.2:002 for instrument hazardous area classification details.

Design GX Actuator Accessories

The Design GX is available with a variety of pneumatic (P/P), electro-pneumatic (I/P), and digital valve positioners, as well as limit switches and solenoids. Table 19 provides the basic features of the positioners offered with the Design GX actuator.

Figure 14. FIELDVUE DVC2000 Series Digital Valve Controller

The FIELDVUE DVC2000 Series Digital Valve Controller

The DVC2000 Series digital valve controller (figure 14) is simple to use, compact, and designed for the GX control valve. It converts a 4-20mA input signal into a pneumatic output signal, which feeds the control valve actuator. Instrument setup is performed with a pushbutton and liquid crystal display (LCD) interface. This interface is protected from the environment within an IP66 enclosure. Multiple languages are supported with the local interface including German, French, Italian, Spanish, Chinese, Japanese, and English. Additionally, HART® communication is supported over the 4-20mA loop wiring.

The DVC2000 is designed to be integrally mounted to the Design GX actuator, avoiding the need for mounting brackets. The DVC2000 mounts directly to an interface pad on the actuator yoke leg with a secure 3-point mounting. An internal passage inside the yoke leg transmits the pneumatic signal to the actuator casing, eliminating the need for external tubing (in the air-to-open configuration).

The high-performance linkage-less position feedback system eliminates physical contact between the valve stem and the positioner. There are no wearing parts so cycle life is maximized. Additionally, the elimination of levers and linkages reduces the number of mounting parts and the mounting complexity. Positioner replacement and maintenance is simplified because the feedback parts stay connected to the actuator.

The DVC2000 Series is available with an optional module which includes two (2) integral limit switches and a stem position transmitter. The limit switches are configurable for open and closed valve indication. The position transmitter provides a 4-20mA signal for valve position feedback verification. As an integral component to the instrument, this option module avoids the need for difficult-to-mount external switches and transmitters.

Designed to meet intrinsic safety and non-incendive requirements, this instrument delivers scalable functionality and high performance in a small package.

Optional Positioners and Instruments

Type 3660 and 3661 Valve Positioners

The Type 3660 pneumatic and 3661 electro-pneumatic positioners are rugged, accurate, and feature low steady-state air consumption. Designed to meet intrinsic safety requirements, these positioners offer simple functionality in a small package. (See figure 15 and table 19.)

W8590/IL

Figure 15. Design GX Valve with Type 3660 or 3661 Positioner, NAMUR Mounting (IEC 60534-6-1)

Type DVC6030 Digital Valve Controller

The Type DVC6030 digital valve controller is a communicating, microprocessor-based positioner. Using HART or FOUNDATION® fieldbus communication protocol, access to critical instrument, valve, and process conditions is provided. When used with AMS ValveLink® Software, valve diagnostic tests can be run while the valve is in service to advise you of the performance of the entire control valve assembly. Designed to meet a broad range of hazardous area classifications, this positioner offers maximum functionality to improve your process performance. (See figure 16 and table 19.)

W7963-1/IL

Figure 16. Type DVC6030

Type 3582i Valve Positioner

The Type 3582i electro-pneumatic positioner is accurate and efficient. It is a robust design that demonstrates fast response to input signal changes. This positioner proves highly-resistant to the vibration that is prevalent throughout most process plants. Designed to meet flameproof and explosionproof requirements, this positioner combines simple functionality with high performance. (See figure 17 and table 19.)

W5502-2/IL

Figure 17. Type 3582i

Manual Handwheels

The Design GX is available with an optional, side-mounted manual handwheel (see figure 18). These handwheels provide a robust method of manually operating the valve in an emergency or upon loss of instrument air.

The GX handwheel will stroke the valve up to 20mm travel, and is available on the size 225 and 750 actuators. Dimensions are provided in figure 19 and table 20.

When mounted to an air-to-close (spring-to-open) actuator, rotating the handwheel clockwise moves the stem downwards. When mounted to an air-to-open (spring-to-close) actuator, turning the handwheel in the clockwise direction causes the stem to move upwards. Disengagement of the handwheel to allow automatic operation is accomplished by simply rewinding the handwheel.

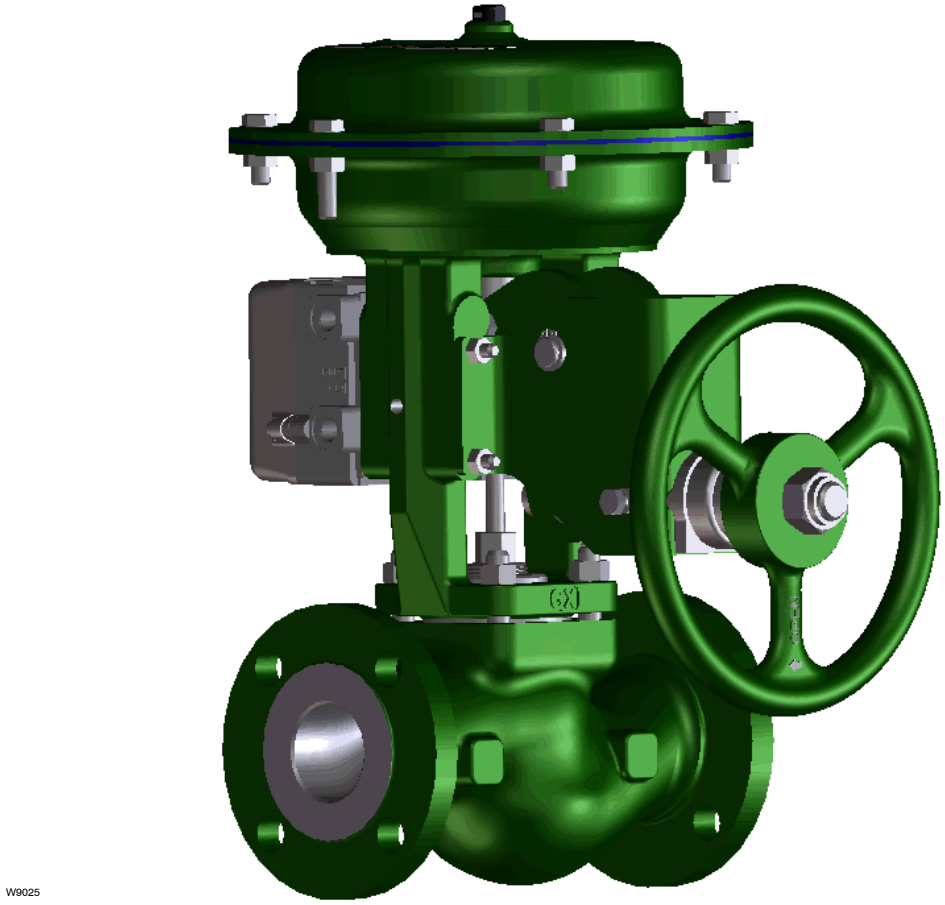


Figure 18. Design GX Control Valve and Actuator System with Manual Handwheel

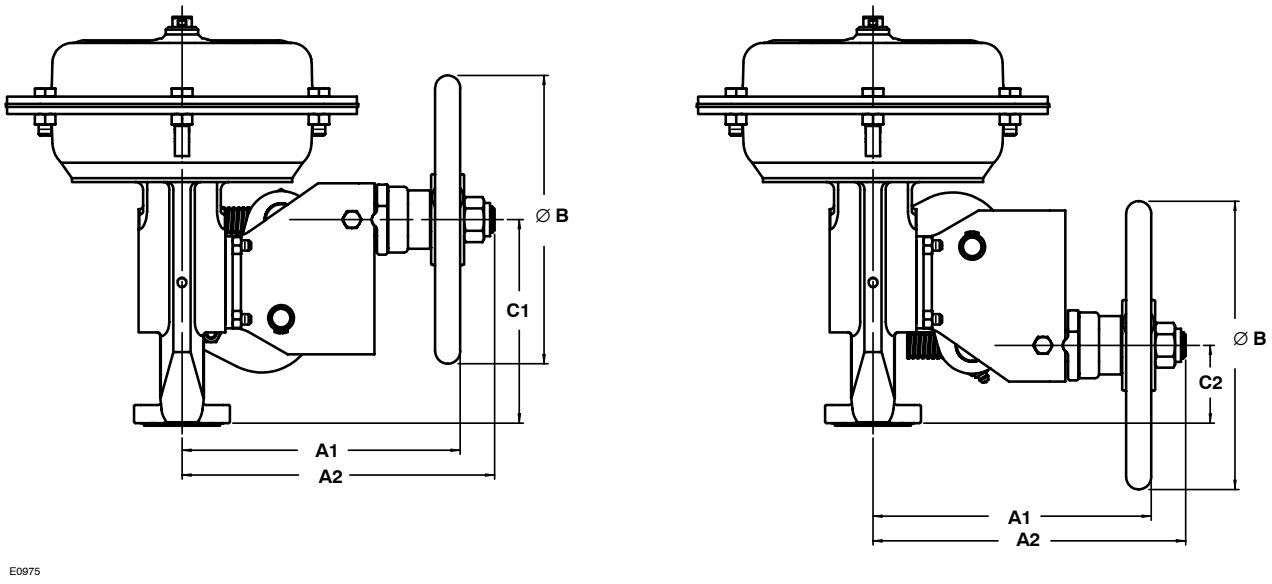


Figure 19. Design GX with Handwheel Dimensions (also see table 20)

Table 20. Design GX with Handwheel Dimensions and Weights

VALVE SIZE		ACTUATOR SIZE	VALVE TRAVEL	HANDWHEEL WEIGHT	A1	A2	B	C1(1)	C2(2)
EN	ANSI								
	Inches		mm	kg	mm	mm	mm	mm	mm
DN 15	0.5	225	20	5.6	215	242	223	159	60
DN 20	0.75	225	20	5.6	215	242	223	159	60
DN 25	1	225	20	5.6	215	242	223	159	60
DN 40	1.5	225 750	20 20	5.6 12.2	215 293	242 317	223 356	159 159	60 60
DN 50	2	225 750	20 20	5.6 12.2	215 293	242 317	223 356	159 159	60 60
DN 80	3	750	20	12.2	293	317	356	169	70
DN 100	4	750	20	12.2	293	317	356	173	74

1. C1 is Air-to-Open, Spring-to-Close.
2. C2 is Air-to-Close, Spring-to-Open.

Coefficients

Table 21. Design GX, Equal Percentage Valve Plug, Flow Up Through the Port

Equal Percentage - Flow Up — **Equal Percentage Characteristic**

Valve Size	Port Diameter	Maximum Travel	Flow Coefficient	Valve Opening—Percent of Total Travel										F_L[1]
	mm	mm		10	20	30	40	50	60	70	80	90	100	
DN 15 (0.5 Inch)	9.5	20	C_v	0.133	0.222	0.347	0.501	0.699	1.04	1.50	2.15	2.98	3.57	0.95
			K_v	*0.115*	*0.192*	*0.300*	*0.433*	*0.605*	*0.900*	*1.29*	*1.86*	*2.58*	*3.09*	- - -
			X_T	0.77	0.68	0.65	0.61	0.55	0.55	0.58	0.55	0.59	0.68	- - -
			F_d	0.11	0.13	0.16	0.19	0.22	0.28	0.34	0.44	0.58	0.80	- - -
	9.5[2]	20	C_v	0.0613	0.0838	0.131	0.184	0.269	0.375	0.543	0.750	1.05	1.51	0.95
			K_v	*0.0530*	*0.0724*	*0.113*	*0.159*	*0.233*	*0.324*	*0.470*	*0.649*	*0.912*	*1.31*	- - -
			X_T	1.0	0.89	0.75	0.68	0.64	0.62	0.60	0.58	0.58	0.54	- - -
			F_d	0.09	0.09	0.09	0.11	0.13	0.14	0.20	0.24	0.28	0.35	- - -
DN 20 (0.75 Inch)	14	20	C_v	0.139	0.186	0.315	0.511	0.776	1.23	1.97	3.28	5.35	6.89	0.97
			K_v	*0.120*	*0.161*	*0.272*	*0.442*	*0.671*	*1.07*	*1.70*	*2.84*	*4.63*	*5.96*	- - -
			X_T	0.78	0.71	0.59	0.59	0.58	0.51	0.57	0.51	0.67	0.81	- - -
			F_d	0.08	0.08	0.10	0.13	0.16	0.20	0.26	0.33	0.47	0.59	- - -
	9.5	20	C_v	0.133	0.222	0.347	0.501	0.699	1.04	1.50	2.15	2.98	3.57	0.95
			K_v	*0.115*	*0.192*	*0.300*	*0.433*	*0.605*	*0.900*	*1.29*	*1.86*	*2.58*	*3.09*	- - -
			X_T	0.77	0.68	0.65	0.61	0.55	0.55	0.58	0.55	0.59	0.68	- - -
			F_d	0.11	0.13	0.16	0.19	0.22	0.28	0.34	0.44	0.58	0.80	- - -
	9.5[2]	20	C_v	0.0613	0.0838	0.131	0.184	0.269	0.375	0.543	0.750	1.05	1.51	0.95
			K_v	*0.0530*	*0.0724*	*0.113*	*0.159*	*0.233*	*0.324*	*0.470*	*0.649*	*0.912*	*1.31*	- - -
			X_T	1.0	0.89	0.75	0.68	0.64	0.62	0.60	0.58	0.58	0.54	- - -
			F_d	0.09	0.09	0.09	0.11	0.13	0.14	0.20	0.24	0.28	0.35	- - -

1. At 100% travel.
2. Restricted trim.
3. Balanced trim.
4. Balanced, restricted trim.

-continued-

Table 21. Design GX, Equal Percentage Valve Plug, Flow Up Through the Port (continued)

Equal Percentage - Flow Up

Equal Percentage Characteristic

Valve Size	Port Diameter	Maximum Travel	Flow Coefficient	Valve Opening—Percent of Total Travel										F_L (1)
	mm	mm		10	20	30	40	50	60	70	80	90	100	
DN 25 (1-Inch)	22	20	C_v	0.673	0.937	1.32	1.89	2.25	3.13	5.05	7.39	10.5	13.7	0.93
			K_v	*0.582*	*0.810*	*1.14*	*1.63*	*1.94*	*2.71*	*4.36*	*6.39*	*9.05*	*11.9*	- - -
			X_T	0.61	0.59	0.58	0.57	0.74	0.82	0.64	0.58	0.68	0.77	- - -
			F_d	0.09	0.11	0.13	0.15	0.18	0.21	0.25	0.31	0.39	0.49	- - -
	14	20	C_v	0.139	0.186	0.315	0.511	0.776	1.23	1.97	3.28	5.35	6.89	0.97
			K_v	*0.120*	*0.161*	*0.272*	*0.442*	*0.671*	*1.07*	*1.70*	*2.84*	*4.63*	*5.96*	- - -
			X_T	0.78	0.71	0.59	0.59	0.58	0.51	0.57	0.51	0.67	0.81	- - -
			F_d	0.08	0.08	0.10	0.13	0.16	0.20	0.26	0.33	0.47	0.59	- - -
	9.5	20	C_v	0.133	0.222	0.347	0.501	0.699	1.04	1.50	2.15	2.98	3.57	0.95
			K_v	*0.115*	*0.192*	*0.300*	*0.433*	*0.605*	*0.900*	*1.29*	*1.86*	*2.58*	*3.09*	- - -
			X_T	0.77	0.68	0.65	0.61	0.55	0.55	0.58	0.55	0.59	0.68	- - -
			F_d	0.11	0.13	0.16	0.19	0.22	0.28	0.34	0.44	0.58	0.80	- - -
	9.5(2)	20	C_v	0.0613	0.0838	0.131	0.184	0.269	0.375	0.543	0.750	1.05	1.51	0.95
			K_v	*0.0530*	*0.0724*	*0.113*	*0.159*	*0.233*	*0.324*	*0.470*	*0.649*	*0.912*	*1.31*	- - -
			X_T	1.0	0.89	0.75	0.68	0.64	0.62	0.60	0.58	0.58	0.54	- - -
			F_d	0.09	0.09	0.09	0.11	0.13	0.14	0.20	0.24	0.28	0.35	- - -
DN 40 (1.5 Inch)	36	20	C_v	1.01	1.91	2.74	4.24	6.13	8.25	11.5	16.7	22.0	27.2	0.94
			K_v	*0.874*	*1.65*	*2.37*	*3.67*	*5.30*	*7.14*	*9.95*	*14.4*	*19.0*	*23.5*	- - -
			X_T	0.87	0.93	0.91	0.80	0.89	0.86	0.76	0.79	0.82	0.78	- - -
			F_d	0.64	0.80	0.87	0.54	0.55	0.50	0.41	0.40	0.43	0.45	- - -
	22	20	C_v	0.591	0.850	1.20	1.79	2.51	3.50	4.93	7.07	11.0	14.3	0.93
			K_v	*0.511*	*0.735*	*1.04*	*1.55*	*2.17*	*3.03*	*4.26*	*6.12*	*9.52*	*12.4*	- - -
			X_T	0.53	0.51	0.53	0.45	0.45	0.49	0.42	0.47	0.57	0.71	- - -
			F_d	0.09	0.11	0.13	0.15	0.18	0.21	0.25	0.31	0.39	0.49	- - -
	14	20	C_v	0.103	0.141	0.254	0.440	0.689	1.11	1.84	3.12	5.12	6.87	0.97
			K_v	*0.0891*	*0.122*	*0.220*	*0.381*	*0.596*	*0.960*	*1.59*	*2.70*	*4.43*	*5.94*	- - -
			X_T	1.00	0.80	0.68	0.67	0.60	0.54	0.55	0.52	0.64	0.77	- - -
			F_d	0.08	0.08	0.10	0.13	0.16	0.20	0.26	0.33	0.47	0.59	- - -
DN 50 (2-Inch)	46	20	C_v	1.08	1.75	3.75	6.04	9.5	14.9	21.8	30.9	37.7	43.7	0.91
			K_v	*0.931*	*1.51*	*3.24*	*5.22*	*8.20*	*12.9*	*18.9*	*26.7*	*32.6*	*37.8*	- - -
			X_T	0.73	0.70	0.79	0.81	0.78	0.81	0.76	0.71	0.82	0.85	- - -
			F_d	0.70	0.84	0.47	0.48	0.40	0.36	0.37	0.40	0.43	0.45	- - -
	36	20	C_v	1.08	2.01	2.80	4.26	6.31	8.38	11.6	17.2	23.1	28.6	0.93
			K_v	*0.931*	*1.74*	*2.42*	*3.69*	*5.45*	*7.25*	*10.0*	*14.9*	*20.0*	*24.7*	- - -
			X_T	0.71	0.79	0.86	0.81	0.79	0.79	0.73	0.69	0.75	0.75	- - -
			F_d	0.64	0.80	0.87	0.54	0.55	0.50	0.41	0.40	0.43	0.45	- - -
	22	20	C_v	0.601	0.869	1.23	1.77	2.50	3.46	4.49	6.62	10.2	13.5	0.96
			K_v	*0.519*	*0.752*	*1.06*	*1.53*	*2.17*	*2.99*	*3.88*	*5.73*	*8.80*	*11.7*	- - -
			X_T	0.71	0.68	0.61	0.62	0.60	0.60	0.57	0.45	0.60	0.71	- - -
			F_d	0.09	0.11	0.13	0.15	0.18	0.21	0.25	0.31	0.39	0.49	- - -

1. At 100% travel.
2. Restricted trim.
3. Balanced trim.
4. Balanced, restricted trim.

-continued-

Table 21. Design GX, Equal Percentage Valve Plug, Flow Up Through the Port (continued)

Equal Percentage - Flow Up

Equal Percentage Characteristic

Valve Size	Port Diameter	Maximum Travel	Flow Coefficient	Valve Opening—Percent of Total Travel										F_L[1]
	mm	mm		10	20	30	40	50	60	70	80	90	100	
DN 80 (3-Inch)	70	40	C_v	2.38	6.92	11.5	16.4	22.4	31.9	46.5	63.6	80.6	95.1	0.94
			K_v	*2.06*	*5.99*	*9.95*	*14.2*	*19.4*	*27.6*	*40.2*	*55.0*	*69.7*	*82.3*	- - -
			X_T	0.83	0.81	0.85	0.83	0.80	0.76	0.72	0.75	0.77	0.80	- - -
			F_d	0.82	0.50	0.53	0.53	0.47	0.42	0.40	0.40	0.43	0.45	- - -
	70[3]	20	C_v	2.71	4.63	7.60	11.3	17.1	23.7	35.3	50.4	61.6	75.7	0.89
			K_v	*2.34*	*4.00*	*6.57*	*9.79*	*14.7*	*20.5*	*30.5*	*43.6*	*53.3*	*65.5*	- - -
			X_T	0.54	0.50	0.49	0.51	0.51	0.57	0.51	0.50	0.64	0.68	- - -
			F_d	0.06	0.07	0.10	0.12	0.15	0.18	0.22	0.26	0.30	0.34	- - -
	46	20	C_v	0.873	1.66	3.41	5.66	8.75	13.8	20.7	30.5	37.1	43.7	0.97
			K_v	*0.755*	*1.44*	*2.95*	*4.90*	*7.57*	*11.9*	*17.9*	*26.4*	*32.1*	*37.8*	- - -
			X_T	0.75	0.82	0.75	0.82	0.77	0.73	0.78	0.70	0.85	0.88	- - -
			F_d	0.70	0.84	0.47	0.48	0.40	0.36	0.37	0.40	0.43	0.45	- - -
	36	20	C_v	0.799	1.78	2.65	4.01	6.02	7.61	10.8	16.3	23.4	27.5	0.96
			K_v	*0.691*	*1.54*	*2.29*	*3.47*	*5.21*	*6.58*	*9.32*	*14.1*	*20.3*	*23.8*	- - -
			X_T	0.84	0.86	0.88	0.84	0.83	0.88	0.79	0.72	0.76	0.85	- - -
			F_d	0.64	0.80	0.87	0.54	0.55	0.50	0.41	0.40	0.43	0.45	- - -
DN 100 (4-Inch)	90	40	C_v	5.56	13.6	21.1	29.1	40.8	55.8	77.5	117	145	165	0.90
			K_v	*4.81*	*11.7*	*18.3*	*25.1*	*35.3*	*48.3*	*67.0*	*101*	*126*	*143*	- - -
			X_T	0.93	0.93	0.94	0.90	0.85	0.82	0.82	0.75	0.78	0.80	- - -
			F_d	0.39	0.49	0.52	0.48	0.45	0.44	0.33	0.36	0.39	0.41	- - -
	90[3]	20	C_v	5.88	9.43	13.1	17.5	27.3	42.4	63.4	85.5	107	128	0.87
			K_v	*5.09*	*8.16*	*11.3*	*15.1*	*23.6*	*36.7*	*54.8*	*74.0*	*92.6*	*111*	- - -
			X_T	0.55	0.54	0.54	0.55	0.43	0.52	0.57	0.58	0.63	0.67	- - -
			F_d	0.07	0.08	0.10	0.11	0.13	0.18	0.22	0.26	0.30	0.34	- - -
	90[4]	20	C_v	2.38	3.65	5.64	8.42	12.0	17.4	24.8	36.7	53.0	68.5	0.90
			K_v	*2.06*	*3.16*	*4.88*	*7.28*	*10.4*	*15.1*	*21.5*	*31.7*	*45.8*	*59.3*	- - -
			X_T	0.68	0.61	0.57	0.55	0.55	0.55	0.56	0.48	0.50	0.58	- - -
			F_d	0.04	0.05	0.06	0.08	0.09	0.11	0.14	0.16	0.20	0.24	- - -
	70	40	C_v	2.04	5.78	10.6	15.3	20.8	29.8	43.3	61.9	80.6	97.9	0.92
			K_v	*1.76*	*5.00*	*9.17*	*13.2*	*18.0*	*25.8*	*37.5*	*53.5*	*69.7*	*84.5*	- - -
			X_T	0.79	0.83	0.85	0.85	0.82	0.77	0.73	0.73	0.75	0.76	- - -
			F_d	0.82	0.50	0.53	0.53	0.47	0.42	0.40	0.40	0.43	0.45	- - -
	46	20	C_v	1.02	1.76	3.58	5.76	8.85	14.1	21.4	30.6	37.9	44.0	0.94
			K_v	*0.88*	*1.52*	*3.10*	*4.98*	*7.66*	*12.2*	*18.5*	*26.5*	*32.8*	*38.1*	- - -
			X_T	0.69	0.77	0.68	0.81	0.76	0.71	0.72	0.67	0.75	0.79	- - -
			F_d	0.70	0.84	0.47	0.48	0.40	0.36	0.37	0.40	0.43	0.45	- - -

1. At 100% travel.
2. Restricted trim.
3. Balanced trim.
4. Balanced, restricted trim.

Table 22. Design GX, Linear Valve Plug, Flow Up Through the Port

Linear - Flow Up

Linear Characteristic

Valve Size	Port Diameter	Maximum Travel	Flow Coefficient	Valve Opening—Percent of Total Travel										F_L[1]
	mm	mm		10	20	30	40	50	60	70	80	90	100	
DN 15 (0.5 Inch)	9.5	20	C_v	0.187	0.453	0.769	1.10	1.42	1.79	2.22	2.73	3.29	3.70	0.94
			K_v	*0.161*	*0.392*	*0.665*	*0.952*	*1.23*	*1.55*	*1.92*	*2.36*	*2.85*	*3.20*	- - -
			X_T	0.59	0.56	0.55	0.53	0.58	0.57	0.60	0.58	0.63	0.63	- - -
			F_d	0.12	0.18	0.24	0.29	0.34	0.39	0.45	0.53	0.65	0.80	- - -
	4.8[4]	20	C_v	0.0350	0.0805	0.140	0.210	0.291	0.371	0.455	0.539	0.627	0.700	0.94
			K_v	*0.0303*	*0.0696*	*0.121*	*0.182*	*0.251*	*0.321*	*0.394*	*0.466*	*0.542*	*0.606*	- - -
			X_T	0.56	0.55	0.56	0.57	0.57	0.56	0.58	0.57	0.58	0.57	- - -
			F_d	0.10	0.15	0.19	0.24	0.29	0.33	0.38	0.42	0.47	0.51	- - -
	4.8[4]	20	C_v	0.0356	0.0524	0.0736	0.0984	0.127	0.158	0.191	0.224	0.257	0.294	0.93
			K_v	*0.0308*	*0.0453*	*0.0637*	*0.0851*	*0.110*	*0.137*	*0.165*	*0.194*	*0.222*	*0.254*	- - -
			X_T	0.55	0.54	0.57	0.58	0.57	0.55	0.55	0.56	0.57	0.55	- - -
			F_d	0.08	0.10	0.13	0.15	0.17	0.19	0.22	0.24	0.26	0.28	- - -
	4.8[4]	20	C_v	0.0437	0.0512	0.0597	0.0694	0.0806	0.0929	0.105	0.116	0.126	0.139	0.86
			K_v	*0.0378*	*0.0443*	*0.0516*	*0.0600*	*0.0697*	*0.0804*	*0.0908*	*0.100*	*0.109*	*0.120*	- - -
			X_T	0.54	0.54	0.54	0.54	0.54	0.53	0.54	0.56	0.57	0.56	- - -
			F_d	0.08	0.08	0.09	0.11	0.12	0.13	0.14	0.15	0.16	0.17	- - -
	4.8[4]	20	C_v	0.0037	0.0055	0.0085	0.0121	0.0163	0.0205	0.0246	0.0284	0.0326	0.0389	0.97
			K_v	*0.0032*	*0.0047*	*0.0073*	*0.0105*	*0.0141*	*0.0177*	*0.0213*	*0.0246*	*0.0282*	*0.0337*	- - -
			X_T	1.00	0.94	0.81	0.76	0.68	0.64	0.60	0.59	0.60	0.58	- - -
			F_d	0.05	0.06	0.06	0.07	0.07	0.08	0.09	0.09	0.10	0.11	- - -
DN 20 (0.75 Inch)	14	20	C_v	0.685	1.46	2.28	3.05	3.81	4.56	5.42	6.34	7.21	7.80	0.96
			K_v	*0.592*	*1.26*	*1.97*	*2.64*	*3.29*	*3.95*	*4.69*	*5.48*	*6.24*	*6.75*	- - -
			X_T	0.73	0.64	0.62	0.60	0.59	0.59	0.60	0.63	0.67	0.66	- - -
			F_d	0.16	0.24	0.30	0.35	0.39	0.45	0.52	0.60	0.71	0.79	- - -
	9.5	20	C_v	0.187	0.453	0.769	1.10	1.42	1.79	2.22	2.73	3.29	3.70	0.94
			K_v	*0.161*	*0.392*	*0.665*	*0.952*	*1.23*	*1.55*	*1.92*	*2.36*	*2.85*	*3.20*	- - -
			X_T	0.59	0.56	0.55	0.53	0.58	0.57	0.60	0.58	0.63	0.63	- - -
			F_d	0.12	0.18	0.24	0.29	0.34	0.39	0.45	0.53	0.65	0.80	- - -
	4.8[4]	20	C_v	0.0350	0.0805	0.140	0.210	0.291	0.371	0.455	0.539	0.627	0.700	0.94
			K_v	*0.0303*	*0.0696*	*0.121*	*0.182*	*0.251*	*0.321*	*0.394*	*0.466*	*0.542*	*0.606*	- - -
			X_T	0.56	0.55	0.56	0.57	0.57	0.56	0.58	0.57	0.58	0.57	- - -
			F_d	0.10	0.15	0.19	0.24	0.29	0.33	0.38	0.42	0.47	0.51	- - -
	4.8[4]	20	C_v	0.0356	0.0524	0.0736	0.0984	0.127	0.158	0.191	0.224	0.257	0.294	0.93
			K_v	*0.0308*	*0.0453*	*0.0637*	*0.0851*	*0.110*	*0.137*	*0.165*	*0.194*	*0.222*	*0.254*	- - -
			X_T	0.55	0.54	0.57	0.58	0.57	0.55	0.55	0.56	0.57	0.55	- - -
			F_d	0.08	0.10	0.13	0.15	0.17	0.19	0.22	0.24	0.26	0.28	- - -
	4.8[4]	20	C_v	0.0437	0.0512	0.0597	0.0694	0.0806	0.0929	0.105	0.116	0.126	0.139	0.86
			K_v	*0.0378*	*0.0443*	*0.0516*	*0.0600*	*0.0697*	*0.0804*	*0.0908*	*0.100*	*0.109*	*0.120*	- - -
			X_T	0.54	0.54	0.54	0.54	0.54	0.53	0.54	0.56	0.57	0.56	- - -
			F_d	0.08	0.08	0.09	0.11	0.12	0.13	0.14	0.15	0.16	0.17	- - -
	4.8[4]	20	C_v	0.0037	0.0055	0.0085	0.0121	0.0163	0.0205	0.0246	0.0284	0.0326	0.0389	0.97
			K_v	*0.0032*	*0.0047*	*0.0073*	*0.0105*	*0.0141*	*0.0177*	*0.0213*	*0.0246*	*0.0282*	*0.0337*	- - -
			X_T	1.00	0.94	0.81	0.76	0.68	0.64	0.60	0.59	0.60	0.58	- - -
			F_d	0.05	0.06	0.06	0.07	0.07	0.08	0.09	0.09	0.10	0.11	- - -

1. At 100% travel.
2. Balanced trim.
3. Balanced, restricted trim.
4. Micro-Flow trim.

-continued-

Table 22. Design GX, Linear Valve Plug, Flow Up Through the Port (continued)

Linear - Flow Up

Linear Characteristic

Valve Size	Port Diameter	Maximum Travel	Flow Coefficient	Valve Opening—Percent of Total Travel										F_L (1)
	mm	mm		10	20	30	40	50	60	70	80	90	100	
DN 25 (1-Inch)	22	20	C_v	1.72	3.06	4.50	7.04	8.52	9.74	11.1	12.7	14.6	15.5	0.94
			K_v	*1.49*	*2.64*	*3.90*	*6.09*	*7.37*	*8.43*	*9.58*	*10.9*	*12.6*	*13.4*	- - -
			X_T	0.51	0.58	0.60	0.44	0.47	0.52	0.56	0.68	0.74	0.80	- - -
			F_d	0.14	0.19	0.24	0.29	0.33	0.37	0.42	0.46	0.53	0.61	- - -
	14	20	C_v	0.685	1.46	2.28	3.05	3.81	4.56	5.42	6.34	7.21	7.80	0.96
			K_v	*0.592*	*1.26*	*1.97*	*2.64*	*3.29*	*3.95*	*4.69*	*5.48*	*6.24*	*6.75*	- - -
			X_T	0.73	0.64	0.62	0.60	0.59	0.59	0.60	0.63	0.67	0.66	- - -
			F_d	0.16	0.24	0.30	0.35	0.39	0.45	0.52	0.60	0.71	0.79	- - -
	9.5	20	C_v	0.187	0.453	0.769	1.10	1.42	1.79	2.22	2.73	3.29	3.70	0.94
			K_v	*0.161*	*0.392*	*0.665*	*0.952*	*1.23*	*1.55*	*1.92*	*2.36*	*2.85*	*3.20*	- - -
			X_T	0.59	0.56	0.55	0.53	0.58	0.57	0.60	0.58	0.63	0.63	- - -
			F_d	0.12	0.18	0.24	0.29	0.34	0.39	0.45	0.53	0.65	0.80	- - -
	4.8(4)	20	C_v	0.0350	0.0805	0.140	0.210	0.291	0.371	0.455	0.539	0.627	0.700	0.94
			K_v	*0.0303*	*0.0696*	*0.121*	*0.182*	*0.251*	*0.321*	*0.394*	*0.466*	*0.542*	*0.606*	- - -
			X_T	0.56	0.55	0.56	0.57	0.57	0.56	0.58	0.57	0.58	0.57	- - -
			F_d	0.10	0.15	0.19	0.24	0.29	0.33	0.38	0.42	0.47	0.51	- - -
	4.8(4)	20	C_v	0.0356	0.0524	0.0736	0.0984	0.127	0.158	0.191	0.224	0.257	0.294	0.93
			K_v	*0.0308*	*0.0453*	*0.0637*	*0.0851*	*0.110*	*0.137*	*0.165*	*0.194*	*0.222*	*0.254*	- - -
			X_T	0.55	0.54	0.57	0.58	0.57	0.55	0.55	0.56	0.57	0.55	- - -
			F_d	0.08	0.10	0.13	0.15	0.17	0.19	0.22	0.24	0.26	0.28	- - -
	4.8(4)	20	C_v	0.0437	0.0512	0.0597	0.0694	0.0806	0.0929	0.105	0.116	0.126	0.139	0.86
			K_v	*0.0378*	*0.0443*	*0.0516*	*0.0600*	*0.0697*	*0.0804*	*0.0908*	*0.100*	*0.109*	*0.120*	- - -
			X_T	0.54	0.54	0.54	0.54	0.54	0.53	0.54	0.56	0.57	0.56	- - -
			F_d	0.08	0.08	0.09	0.11	0.12	0.13	0.14	0.15	0.16	0.17	- - -
	4.8(4)	20	C_v	0.0037	0.0055	0.0085	0.0121	0.0163	0.0205	0.0246	0.0284	0.0326	0.0389	0.97
			K_v	*0.0032*	*0.0047*	*0.0073*	*0.0105*	*0.0141*	*0.0177*	*0.0213*	*0.0246*	*0.0282*	*0.0337*	- - -
			X_T	1.00	0.94	0.81	0.76	0.68	0.64	0.60	0.59	0.60	0.58	- - -
			F_d	0.05	0.06	0.06	0.07	0.07	0.08	0.09	0.09	0.10	0.11	- - -
DN 40 (1.5 Inch)	36	20	C_v	1.18	4.50	7.46	11.0	14.1	16.8	20.3	24.4	28.8	32.0	0.93
			K_v	*1.02*	*3.89*	*6.45*	*9.5*	*12.2*	*14.5*	*17.6*	*21.1*	*24.9*	*27.7*	- - -
			X_T	0.88	0.75	0.88	0.82	0.80	0.88	0.85	0.80	0.78	0.78	- - -
			F_d	0.30	0.42	0.47	0.49	0.51	0.52	0.50	0.48	0.47	0.48	- - -
	22	20	C_v	1.41	2.76	4.20	5.76	7.32	8.85	10.5	12.9	15.1	17.2	0.95
			K_v	*1.22*	*2.39*	*3.63*	*4.98*	*6.33*	*7.66*	*9.08*	*11.2*	*13.1*	*14.9*	- - -
			X_T	0.68	0.58	0.58	0.59	0.58	0.59	0.65	0.60	0.68	0.75	- - -
			F_d	0.08	0.10	0.13	0.15	0.17	0.19	0.22	0.24	0.26	0.28	- - -
	14	20	C_v	0.676	1.55	2.27	3.03	3.77	4.55	5.44	6.47	7.36	8.25	0.96
			K_v	*0.585*	*1.34*	*1.96*	*2.62*	*3.26*	*3.94*	*4.71*	*5.60*	*6.37*	*7.14*	- - -
			X_T	0.58	0.50	0.59	0.62	0.59	0.58	0.60	0.63	0.67	0.64	- - -
			F_d	0.08	0.08	0.09	0.11	0.12	0.13	0.14	0.15	0.16	0.17	- - -

1. At 100% travel.
2. Balanced trim.
3. Balanced, restricted trim.
4. Micro-Flow trim.

-continued-

Table 22. Design GX, Linear Valve Plug, Flow Up Through the Port (continued)

Linear - Flow Up

Linear Characteristic

Valve Size	Port Diameter	Maximum Travel	Flow Coeffi-cient	Valve Opening—Percent of Total Travel										F_L[1]
	mm	mm		10	20	30	40	50	60	70	80	90	100	
DN 50 (2-Inch)	46	20	C_v	2.90	7.53	12.6	17.5	22.1	27.8	34.1	41.6	45.7	48.6	0.91
			K_v	*2.51*	*6.51*	*10.9*	*15.1*	*19.1*	*24.0*	*29.5*	*36.0*	*39.5*	*42.0*	- - -
			X_T	0.71	0.87	0.81	0.87	0.85	0.82	0.79	0.82	0.85	0.84	- - -
			F_d	0.25	0.36	0.42	0.46	0.47	0.46	0.46	0.47	0.48	0.50	- - -
	36	20	C_v	1.69	5.05	8.37	11.6	14.8	17.9	20.9	24.7	29.2	33.9	0.93
			K_v	*1.47*	*4.37*	*7.24*	*10.0*	*12.8*	*15.5*	*18.0*	*21.3*	*25.3*	*29.3*	- - -
			X_T	0.73	0.76	0.84	0.81	0.82	0.84	0.87	0.85	0.84	0.82	- - -
			F_d	0.30	0.42	0.47	0.49	0.51	0.52	0.50	0.48	0.47	0.48	- - -
	22	20	C_v	1.58	3.01	4.51	6.02	7.63	9.10	10.9	13.1	15.1	17.2	0.93
			K_v	*1.37*	*2.60*	*3.90*	*5.21*	*6.60*	*7.87*	*9.40*	*11.3*	*13.0*	*14.9*	- - -
			X_T	0.66	0.62	0.62	0.61	0.61	0.60	0.58	0.55	0.62	0.68	- - -
			F_d	0.08	0.10	0.13	0.15	0.17	0.19	0.22	0.24	0.26	0.28	- - -
DN 80 (3-Inch)	70	40	C_v	9.74	20.9	32.9	46.2	59.6	74.3	87.5	97.2	109	117	0.89
			K_v	*8.43*	*18.1*	*28.5*	*40.0*	*51.6*	*64.3*	*75.7*	*84.1*	*94.3*	*101*	- - -
			X_T	0.62	0.85	0.83	0.81	0.81	0.81	0.81	0.85	0.80	0.77	- - -
			F_d	0.33	0.43	0.47	0.48	0.49	0.50	0.50	0.51	0.51	0.51	- - -
	70[2]	20	C_v	10.6	21.3	31.9	42.7	53.6	63.8	74.1	85.0	94.4	102	0.85
			K_v	*9.17*	*18.4*	*27.6*	*36.9*	*46.4*	*55.2*	*64.1*	*73.5*	*81.7*	*88.2*	- - -
			X_T	0.67	0.68	0.66	0.65	0.64	0.67	0.66	0.63	0.63	0.65	- - -
			F_d	0.12	0.17	0.21	0.25	0.28	0.31	0.34	0.36	0.39	0.41	- - -
	46	20	C_v	2.09	7.74	12.0	16.5	21.2	26.6	33.0	40.6	46.5	51.8	0.97
			K_v	*1.81*	*6.70*	*10.4*	*14.3*	*18.3*	*23.0*	*28.5*	*35.1*	*40.2*	*44.8*	- - -
			X_T	0.65	0.62	0.79	0.85	0.88	0.85	0.88	0.83	0.88	0.90	- - -
			F_d	0.25	0.36	0.42	0.46	0.47	0.46	0.46	0.47	0.48	0.50	- - -
	36	20	C_v	1.17	4.87	7.76	11.1	14.3	17.3	19.3	23.2	27.8	33.3	0.97
			K_v	*1.01*	*4.21*	*6.71*	*9.58*	*12.4*	*14.9*	*16.7*	*20.1*	*24.1*	*28.8*	- - -
			X_T	0.74	0.59	0.81	0.80	0.82	0.83	0.94	0.96	0.93	0.87	- - -
			F_d	0.30	0.42	0.47	0.49	0.51	0.52	0.50	0.48	0.47	0.48	- - -
DN 100 (4-Inch)	90	40	C_v	18.2	39.6	59.0	82.4	104	124	141	156	171	183.5	0.91
			K_v	*15.8*	*34.3*	*51.0*	*71.3*	*90.0*	*108*	*122*	*135*	*147*	*159*	- - -
			X_T	0.78	0.84	0.90	0.85	0.86	0.91	0.91	0.90	0.85	0.82	- - -
			F_d	0.26	0.36	0.41	0.43	0.45	0.46	0.47	0.48	0.48	0.48	- - -
	90[2]	20	C_v	12.3	28.5	44.6	60.2	77.6	95.4	112	130	143	151	0.82
			K_v	*10.6*	*24.7*	*38.6*	*52.1*	*67.1*	*82.5*	*96.9*	*112*	*124*	*131*	- - -
			X_T	0.71	0.65	0.58	0.67	0.59	0.57	0.58	0.61	0.59	0.64	- - -
			F_d	0.11	0.16	0.20	0.23	0.27	0.29	0.31	0.34	0.36	0.39	- - -
	90[3]	20	C_v	5.99	13.6	22.3	31.5	40.4	49.6	59.2	69.0	79.6	92.3	0.82
			K_v	*5.18*	*11.8*	*19.3*	*27.2*	*34.9*	*42.9*	*51.2*	*59.7*	*68.9*	*79.8*	- - -
			X_T	0.60	0.59	0.61	0.58	0.59	0.62	0.59	0.58	0.57	0.52	- - -
			F_d	0.07	0.11	0.14	0.16	0.18	0.20	0.22	0.24	0.25	0.27	- - -
	70	40	C_v	9.04	22.1	33.8	47.0	60.8	76.9	92.0	107	119	128	0.94
			K_v	*7.82*	*19.1*	*29.2*	*40.7*	*52.6*	*66.5*	*79.6*	*92.6*	*103*	*111*	- - -
			X_T	0.80	0.82	0.84	0.83	0.81	0.80	0.79	0.81	0.81	0.82	- - -
			F_d	0.33	0.43	0.47	0.48	0.49	0.50	0.50	0.51	0.51	0.51	- - -
	46	20	C_v	2.37	7.98	13.1	17.3	21.9	27.1	33.2	40.3	46.8	52.2	0.96
			K_v	*2.05*	*6.90*	*11.3*	*15.0*	*19.0*	*23.5*	*28.7*	*34.8*	*40.5*	*45.2*	- - -
			X_T	0.70	0.70	0.78	0.88	0.90	0.88	0.85	0.83	0.83	0.83	- - -
			F_d	0.25	0.36	0.42	0.46	0.47	0.46	0.46	0.47	0.48	0.50	- - -

1. At 100% travel.
2. Balanced trim.
3. Balanced, restricted trim.
4. Micro-Flow trim.

Note

Fisher does not assume responsibility for the selection, use, or maintenance of any product. Responsibility for proper selection, use, and maintenance of any Fisher product remains solely with the purchaser and end-user.

Emerson Process Management

Fisher
Marshalltown, Iowa 50158 USA
Cernay 68700 France
Sao Paulo 05424 Brazil
Singapore 128461

www.Fisher.com